Materiality



Mid-Term Business Plan

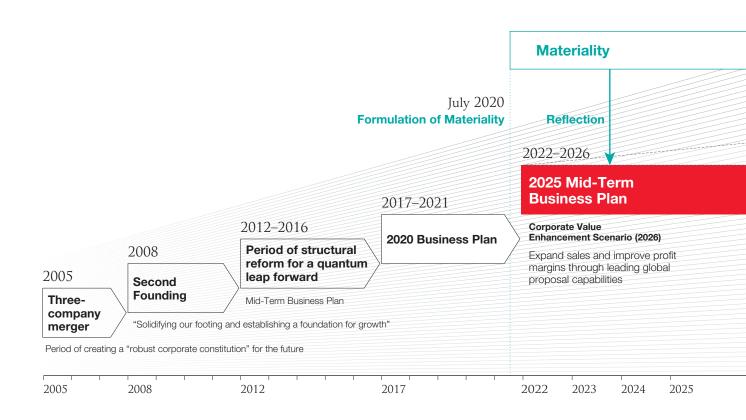
- Action plan to realize materiality -



Overview of business planning

In fiscal 2021, the Toyota Boshoku group formulated a five-year mid-term business plan starting in fiscal 2022, based on our materiality.

In this process, we clarified our desired status for 2030 and 2025 target, while also setting out our path for medium- to long-term growth and the issues to be resolved during that time.



Steady growth since three-company merger Achieved sales of 1 trillion yen in FY2007

In October 2004, there was a three-way merger between Araco Corporation (car interior components business), Takanichi Co., Ltd. and Toyota Boshoku Corporation. As the Toyota Boshoku group, we set out to become a leading global interior system supplier and filter manufacturer.

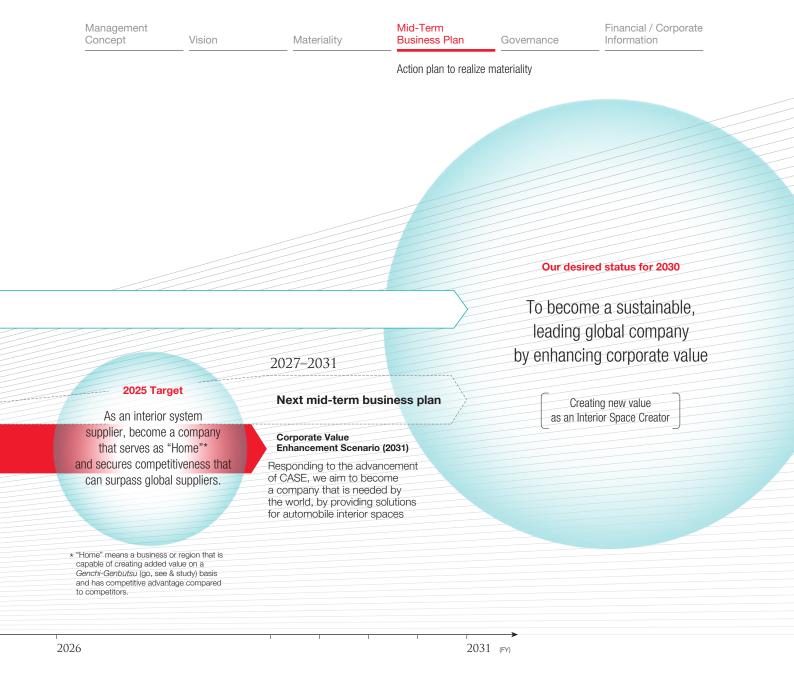
We achieved our initial target of 1 trillion yen in sales in fiscal 2007. The period from fiscal 2008 onward was positioned as our "second founding," during which we focused on completing our advance measures for growth and solidifying our foundation to become a "truly global system supplier." We promoted structural reforms during the mid-term business plan period starting in fiscal 2012, and achieved sales of 1.4 trillion yen in fiscal 2016.

In our subsequent 2020 Business Plan (see p.45–46 for details), we strengthened our competitiveness and management foundation, and built a corporate structure capable of securing stable earnings. Although we fell short of our targets in the final

year of the plan, due in part to the coronavirus pandemic, we completed preparations for the next step by further bolstering our structure through our response to the severe conditions.

To enhance corporate value, formulated materiality as the approach we adopt to resolve important issues

From fiscal 2020, the Toyota Boshoku group began planning its 2025 Mid-Term Business Plan. Aiming to realize a transformation from conventional CSR to CSV management, we identified the important issues to be addressed to achieve this. To enhance corporate value, we formulated materiality as the approach we adopt to resolve the important issues (see p.35–38 for details) to be prioritized through our business operations, identified from among a variety of social issues. We have formulated our 2025 Mid-Term Business Plan based on this materiality.



Launch of the 2025 Mid-Term Business Plan, which clearly sets out measures for implementing materiality

The 2025 Mid-Term Business Plan announced in November 2020 is a medium-term plan for realizing our materiality (see p.47–48 for details). We aim to accomplish the plan while also incorporating issues left over from the 2020 Business Plan.

In the 2025 Mid-Term Business Plan, we have clearly stated our Corporate Value Enhancement Scenario up to the years 2030 and 2025, having determined our desired status for 2030 and 2025 target. These have been backcasted from our desired status for 2030, which is the future vision we have set based on our materiality.

The growth story that the Toyota Boshoku group aims to tell through a series of policies and plans is as follows. Namely, over the five-year period starting in fiscal 2022, we will consolidate our ability to be entrusted by customers worldwide with automobile interior spaces, by manufacturing high-quality products at an affordable price and expanding our product range. In addition, through activities to win the Deming Prize,* we will improve the operational quality of all work and equip ourselves with the ability to solve social issues through innovation. This will enhance not only our competitiveness, but also our presence and experience in the market, and will expand our field of business. Over the next five years, we aim to build a track record of proposing solutions for automobile interior spaces, and become a trusted partner in the global market. We will also establish a position as an Interior Space Creator that itself creates new value.

The founding spirit of the Toyota Boshoku group, "for the world and for people," is the accumulation of small steps. By determining what we need to do and steadily accomplishing each task one by one, we will grow into a corporate group that can make an even better and more significant contribution to society.

* One of the highest awards on TQM (Total Quality Management) in the world established by Union of Japanese Scientists and Engineers

2020 Business Plan (For the five-year period 2016-2020)

2020 Mid-term Business Implementation Plan



In 2016, we formulated the 2020 Mid-term Business Implementation Plan, a five-year plan, and carried out activities in line with the four pillars of "Corporate growth while fulfilling our responsibility in harmony with society," "Strengthen management foundation," "Strengthen competitiveness," and "Offer multi-dimensional value/Expand business fields." The goal here was to "establish a corporate structure capable of securing operating profit ratio of 5% or higher" by leveraging the foundation established through structural reforms and solidifying our footing following the three-company merger of 2004.

We are also focused on developing new technologies and new products in anticipation of the environment surrounding mobility in 2030. Another focus is CSR activities, especially from an environmental perspective, and we have formulated an environmental action plan and other measures to meet the expectations of our stakeholders while complying with laws, regulations, and ethics.

Business targets

Steadily strengthening earning power in preparation for the next step

Looking back on the 2020 Business Plan, we fell short of our targets in the final year of the plan, due in part to the coronavirus pandemic, with revenue of 1,272.1 billion yen compared to our target of 1,400 billion yen, and operating profit of 57.1 billion yen compared to our 70 billion yen target. However, we estimate that, excluding the impact of the pandemic, we achieved our targets.

Furthermore, our earning power has been steadily improving as a result of our enhanced competitiveness and management foundation. In addition, issues for sustainable growth in response to environmental changes (see p.46 for details) have been clarified.

	Target	Result
Revenue (100 million yen)	14,000	12,721
Operating profit (100 million yen)	700	571
Operating profit ratio	5% or higher	4.5%
ROE	10% or higher	10.0%
Equity ratio	Around 40%	39.6%
Capital investments (100 million ye (FY2019-FY202		1,667
R&D expenses (100 million yen) (FY2019–FY202	1,400	1,346

Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corporate Information

Major achievements and issues

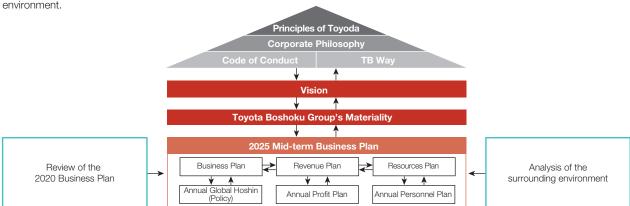
We have been able to strengthen our advanced development with a view to 2030, including collaboration with the Toyota Group. A symbolic result of this effort is the MX191, an automobile interior space model designed for autonomous driving levels 3 and 4. Another achievement has been the establishment of a business foundation for the new customer business, including the development of the compact car business in emerging nations and commercialization of the aircraft seat business.

Although we have achieved these results, there are still issues to be addressed, and we aim to realize further growth by solving these issues.

2020 Mid-term Business Implementation P	Plan Major achievements	Issues				
1 Corporate growth while fulfilling our	responsibility in harmony with society					
Contribute to enhancing social value	 Examined a shift to CSV management and formulated materiality 	Formulating next Mid-term Business Plan based on materiality (see p.35–38)				
2 Strengthen management foundation						
Strengthen global	 Create Business Management Structure 	Create management information infrastructure				
management foundation	 Developed efficient organizations Promoted global utilization of human resources 	Further promote "vibrant workstyle innovation"				
3 Strengthen competitiveness	3 Strengthen competitiveness					
Develop new technologies and new products towards 2030	 MOOX (see p.27–30) Tide generating force Five senses + air quality system development 	 Plan commercialization of growth strategy items 				
Strengthen system supplier system	 Trial launch of model project 	Expand business fields				
Further enhance our fundamental capabilities in manufacturing	Make a 26% reduction in development man-hours	 Promote digitization Utilize global R&D 				
	 Promote plant autonomy 	 Realize optimal production and supply systems Establish a procurement base to strengthen competitive advantage 				
4 Offer multi-dimensional value/Expar	d business fields					
Promote new businesses	 Developed products for emerging nations, and launched pilot production of lithium ion batteries 	Establish mass-production technology in response to market electrification				

Formulation of 2025 Mid-Term Business Plan

We proceeded to formulate the 2025 Mid-Term Business Plan based on elements including our materiality formulated in 2020, internal issues for 2025, and analysis of the surrounding environment. We will strive to enhance our corporate value by solving social issues through our business operations.



2025 Mid-Term Business Plan

In the 2025 Mid-Term Business Plan, our target is "As an interior system supplier, become a company that serves as "Home"¹ and secures competitiveness that can surpass global suppliers." We have formulated a Corporate Value Enhancement Scenario and Business strategies for 2025 and 2030, and have drawn up Priority Actions to achieve them.

1 "Home" means a business or region that is capable of creating added values on a Genchi-Genbutsu (go, see & study) basis and has competitive advantage compared to competitors.

2025 Target

As an interior system supplier, become a company that serves as "Home" and secures competitiveness that can surpass global suppliers

Corporate Value Enhancement Scenario

2025

- Expand sales and improve profit margins through leading global proposal capabilities
- Strengthen corporate structure (with the break-even point reduced to below 70%) by reinforcing existing core businesses, and reallocate resources to growth fields
- (2) Differentiate our products based on thorough competitor benchmarking, expand sales to strategic OEMs other than Toyota(3) Improve work quality through efforts to win the Deming Prize
- (3) Improve work quality through efforts to win the Deming Prize(4) Consolidate the ability to solve social issues through innovation

Priority Actions

2030

Responding to the advancement of CASE, we aim to become a company that is needed by the world, by providing solutions for automobile interior spaces

- (1) Maintain earnings from existing core businesses
- (2) Acquire expertise and capabilities necessary to become an Interior Space Creator, and seek efficient ways to introduce technologies, including alliances
- (3) Establish a mobility space solution business model and make achievements
 (4) Implement work reform (digital transformation (DX)) based on thorough systemization to ensure resources

Pursue safety, environment and comfort, and increase customers, thereby evolving into a trusted supplier capable of offering optimal proposals to customers $\rightarrow P.49$

- 3 Improve competitiveness through MONOZUKURI innovation and promote environmental initiatives $\rightarrow P.57$
- Establish a resilient global management foundation and develop human resources to support sustainable growth \rightarrow P.61

Business Strategies

Existing businesses

- (1) Reinforce core businesses and expand sales to new customers
- (2) Raise earning power and promote investments in new growth fields

Seats	\rightarrow P.66
Interior & Exterior	\rightarrow P.67
Unit Components	\rightarrow P.68

New businesses

- (1) Respond to the advancement of CASE/MaaS(2) Respond to electrification along with market
- expansion (3) Promote new businesses that may serve as our
 - fourth or fifth core businesses

Priority Actions by business and region	1	Japan	The Americas	Asia & Oceania (incl. China)	Europe & Africa	Revenue	(100 million yen)
Sales expansion>	Seats	\bigcirc	0	\supset	\supset	10,700	
 Expand sales in Asia & Oceania, China along with market growth Expand fields in Japan 	Interior & Exterior	\supset	0	\bigcirc	\bigcirc	3,100	
Expand customers in Europe & Africa	Unit Components	\supset	0		0	1,600	
©: Priority Action 2 3 <reform earnings="" of="" structure=""></reform>	Other					600	
 Reorganize plants in Japan and The Americas Completely local procurement in Asia & Oceania, China, Europe & Africa 	Revenue	8,300	2,900	4,000	1,500	16,000	Intracompany eliminations (700)

Vision

Materiality

Mid-Term **Business Plan** Governance

Action plan to realize materiality

2025 Mid-Term Business Plan's Business Target

Targets related to economic value

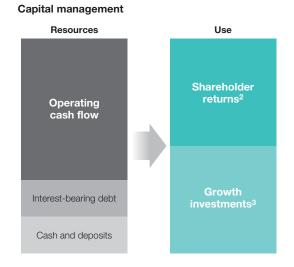
We aim to achieve revenue of 1,600 billion yen plus alpha by expanding sales of existing core products and acquiring new OEMs. We are targeting operating profit of 100 billion yen plus alpha, with a operating profit ratio of 6-7% and ROE of 10% or higher, while securing future growth budget by reducing fixed costs and lowering the cost of goods sold through further efficiency enhancements.

Our policy is to use the cash flow generated to return profits

Revenue (100 million yen)	16,000+α
Operating profit (100 million yen)	$1,000 + \alpha$
Operating profit ratio	6-7%
ROE	10% or higher
Equity ratio	Around 40%
Net asset (100 million yen)	4,000
Dividend payout ratio	Around 30%
Capital investment (100 million yen) (FY2022–2026 total)	2,500+α
R&D expenses (100 million yen) (FY2022–2026 total)	2,000+α

FY2026 management target





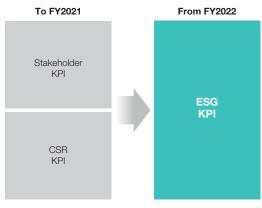
2 Increase per-share dividend and shareholder returns from various perspectives 3 Investments for alliance to become "Home" Capital investments and R&D investments for future growth

Targets related to social value

To establish new metrics for measuring social value as we move toward CSV management, we have begun to configure targets from the perspective of ESG. Based on these KPIs, we will meet the expectations of our stakeholders by realizing our materiality and enhancing our corporate value.

We will build a system to monitor the achievement of KPIs and implement the PDCA cycle, aiming to improve corporate value in terms of both social and economic value.

Approach to KPIs



Pursue safety, environment and comfort, and increase customers, thereby evolving into a trusted supplier capable of offering optimal proposals to customers

Activity Targets Revenue 1,600 billion yen + α

The surrounding environment

 Pressing need to address the transformation of automobile interior components with the advancement of CASE and MaaS

Related Materiality

Materiality Nos. (1)(2)(3

Issues in the 2020 Mid-term Business Implementation Plan

- Develop plan to commercialize growth strategy items and add items that will contribute to earnings
- Expand business fields and build a system supplier structure for the future
- Improve development efficiency by promoting digitalization and further strengthening collaboration among R&D bases globally

Implementation Items / Points

1	Promote advancement of front and rear seat frames that continuously surpass competitors and pursue innovation in next-generation seat devices	Acquire technology advantage through robust benchmarking	→P.50
2	Globally expand the SS (system supplier) field by having the ability to plan the entire automobile interior space and exercising new technologies and global procurement capacity	Region, Development Field, and Item expansion activities	→P.51
3	Expand sales to strategic OEMs (including Toyota alliance partners)	Transformation into a leading global proposal-driven manufacturer	_
4	Promote new growth strategic items for electrification	Make a leap toward future growth strategy	→P.52
5	As an Interior Space Creator, establish a business model leading to further growth of Toyota Boshoku group	Maximize the benefits of collaboration within the Toyota Group	_

Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corporate Information

Main Initiatives

Promote advancement of front and rear seat frames that continuously surpass competitors and pursue innovation in next-generation seat devices Materiality No. 3

The group is pursuing innovation in next-generation seat devices in its 2025 Mid-Term Business Plan.

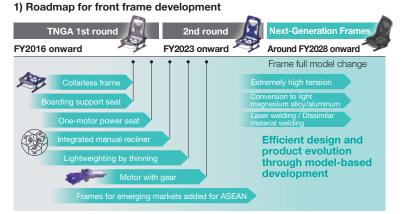
1) Seat front frames

Firstly, for front frames, in 2015 we launched frames as a part of the TNGA program and have been implementing component lightweighting, introduction of high value-added products such as boarding support seats, and cost minimization in order to maintain and improve our competitive advantage. For the next generation frames, we will develop frames with specifications that can be accepted by a wide range of customers by adopting lightweight materials and new production methods, as well as promoting more efficient design through model-based development.*

2) Seat rear frames

For rear frames, the new frames that had been established for each model have also been standardized into four types under the TNGA concept, thereby achieving economies of scale. For next-generation frames, we will continue to adopt new technologies including lightweighting.

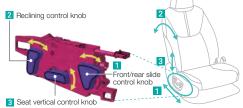
* A product development technique that actively incorporates computer simulation. Aims to shorten the product development period and increase efficiency by using computer modeling to verify operation and performance, which was previously done with actual prototypes.



2) Roadmap for rear frame development

		TNGA		Next-Generation Frames
	Up to FY2016	FY2016 onward		Around FY2028 onward
Sedan		Panel frame		
Hatchback Small SUV	Newly establish exclusive	Pipe frame	fil	Multi-materials [resin frame, aluminum frame]
Mid-size SUV	frames for each model	Fold-down back frame	4	Laser welding
Minivan		Minivan back frame	A	Structural adhesives

One-motor power seat (fitted in Toyota's new Yaris Cross)



Developed a special clutch box and realized seat functionally equivalent to Power 6 way with "one-motor"
 Achieved lightweighting and price reduction by reducing power

Components, enabling installation of power seats in affordable-priced vehicles that previously had only manual seat configuration
 Aiming for adoption in a wide range of models

Long slide rail (fitted in Toyota's new Sienna)



- Fitted a variable slide load mechanism, achieving development of a
- Fitted a variable silde load mechanism, achieving development of a product with excellent operability
 Reduces the effect of the seat's own weight compared to the conventional system, enabling smooth backward and forward sliding
 In future, we plan to offer this product to more customers by enhancing convenience through further multi-functionalization and sensor control

Main Initiatives

2

Globally expand the SS (system supplier) field by having the ability to plan the entire automobile interior space and exercising new technologies and global procurement capacity

3) Item

We are promoting activities to acquire components that are not within the scope of the current interior system supplier. With

acquire skills and techniques in design, production, and quality

regard to instrument panels, we are working with OEMs to

assurance in preparation for future item expansion. In door

modules, we aim to add value by modularizing components

such as wire harnesses and regulators and delivering them

directly to customer assembly lines.

Materiality No.

Our activities are based on three axes: Region, Development Field, and Item.

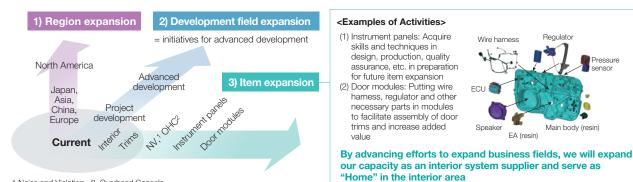
1) Region

We are currently working as an interior system supplier for Toyota Motor Corporation in Japan, Asia, China and parts of Europe. Going forward, we will acquire a procurement capability for North American projects in order to expand the regions where we are active as an interior system supplier.

2) Development field

In the expanded new product field, we are launching a pilot project for advanced development to gain the ability to manage all the steps in the value chain, from design to development, evaluation, procurement, manufacturing, quality assurance, and sales.

Expanding interior system supplier business fields



1 Noise and Violation 2. Overhead Console

Initiatives for field expansion

 Adoption decid Efforts for adoption 			1) Re	gion		2) Development		3) Item	
Vehicle model	Start of production	China	North America	Asia	Europe	field	NV, OHC	Instrument panels	Door modules
В	2023	-	•	-	-	•			
С	2023	-	-	-	-	•	٠	0	
D	2023	-	-	-	-				0
E	2024	-		-	٠	•	٠		

Expected effect: Revenue growth of 30 billion yen (FY2026)

Management Mid- Concept Vision Materiality Busin	Financial / Corporate
---	-----------------------

Main Initiatives

4 Promote new growth strategic items for electrification

To address the future electrification of automobiles and environmental issues, we are promoting the following activities in relation to electrified components.

1) Mass production of motor cores for HEVs

A new size motor core was adopted for Toyota's new Yaris and a new line was installed at the Kariya Plant to start mass production.

2) Separator for fuel cell stack

Utilizing the group's unique high-precision stamping and mold technologies, this was adopted for use in Toyota's new MIRAI. The formation process for the path along which hydrogen and cooling water flows to the separator has been significantly shortened, making it possible to achieve 10 times the previous production capacity.

3) Lithium-ion batteries

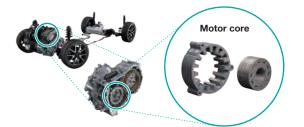
We are developing products using our microfiber and high-precision stamping technologies, which are the Toyota Boshoku group's strengths, and have set up a pilot line at the Kariya Plant to verify quality and mass-producibility. We are also considering applications other than automobiles, and have installed lithium-ion batteries in automatic guided vehicles at our plants.

Materiality Nos.

1)(2

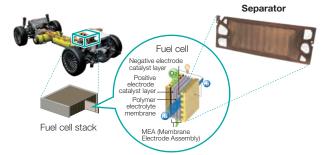
Status of support for electrification

1) Motor cores for HEVs Building a highly extensible production system



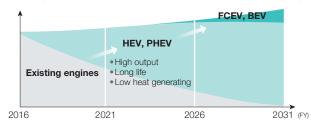
2) Separator for fuel cell stack

Utilizing our unique high-precision stamping and mold technologies



3) Lithium-ion batteries

Utilizing our microfiber and high-precision stamping technologies



Automatic guided vehicle Lithium-ion batteries



Microfiber technology High-precision stamping technology

TOYOTA BOSHOKU REPORT 2021 ------





The surrounding environment

 Need to strengthen core business and enhance profitability to address future change in the automotive industry

Related Materiality

Materiality No. (3)

Issues in the 2020 Mid-term Business Implementation Plan

• Maximize the effects of restructuring in the Japan region

Implementation Items / Points

1	Promote true localization in Asia and China to raise marginal profit		→P.54
2	Improve production systems in China and the Americas ready to respond to production increase at our main customer	Effective use of limited investment and resources	→P.55
3	Maximize the effects of restructuring in the Japan region	_	→P.56

Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corporate Information

Main Initiatives





To raise marginal profit, we are aiming for "true localization" by achieving localization of raw materials and difficult-to-produce parts.

1) PP (polypropylene) resin materials

In the Asia region, we have completed evaluating materials from local suppliers that implement a *Ji Kotei-Kanketsu* (JKK) approach for PP resin material production, from naphtha refining to compounds, and will employ the materials from next-generation models.

2) Seat precision stamping parts

In China, we are tackling the challenge of purchasing difficult-to-produce parts locally, including precision stamping parts for seat power reclining.

3) Seat lifter brakes

An example of localization of a difficult-to-produce part is a seat lifter brake¹. Currently, we are mainly exporting from Japan to

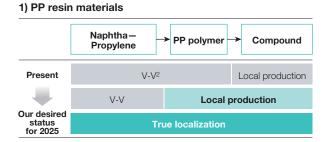
other countries, but going forward we aim to improve our cost competitiveness by discovering and adapting local suppliers in the China region to supply the entire world.

4) PA66 (nylon 66) material

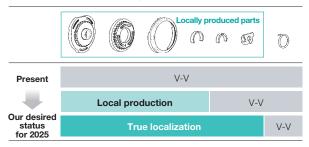
Reacting to the global tightening of demand for PA66 material, first of all we promoted ordering from multiple suppliers to stably secure the required volume and achieve mutual complementing of materials between regions. In the future, we will implement a shift to more versatile material and improve our cost competitiveness globally throughout the supply chain in cooperation with our suppliers.

1 A height adjusting device for the seat cushion

Our desired status for 2025

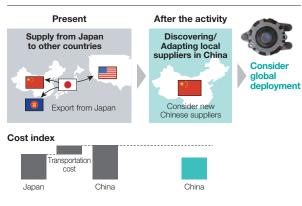


2) Seat precision stamping parts



2 Vendor to Vendor

3) Seat lifter brakes



(4) PA66 material

Issues	1) Difficulty in securing material 2) Price spike
Countermeasures	STEP 1: Mutually complement materials between regions (to secure quantities) STEP 2: Change to more versatile material (PA6 material)

Main Initiatives

2

Improve production systems in China and the Americas ready to respond to production increase at our main customer

In order to respond more flexibly than ever to the diversifying needs of the market and the shortening production cycles of our customers, we are working on the reorganization of production systems globally.

Typical examples of our initiatives are the streamlining of sites in Japan, the reorganization of production systems across regions in the Americas, and the improvement of production systems in China in line with business expansion.

In the Americas region, we are working to reorganize our production system mainly in the Indiana region in preparation for increased production by customers. The plant where we are located is nearby to customer plants. Competition for human resources is fierce, and rising labor costs have also become an issue. As a countermeasure, we are considering centralization and decentralization of processes. Specifically, the resin molding and assembly processes in door trim production will be consolidated at the Kentucky Plant. For seat production, we have started exploring the possibility of consolidating the production of seat frames from the Illinois Plant to the Tennessee Plant.

Meanwhile, in the China region, we aim to increase the production capacity of our plants with a view to expanding our business. In particular, we will begin to boost production capacity in the Guangzhou region, but we are also aiming to maximize plant profits by looking to increase capacity through minimal investment in both production capacity and logistics reorganization in the Tianjin region.

In Japan, we are in the process of streamlining our sites and reorganizing logistics, among other measures, to improve marginal profit.

				*		
Promote global reorganization of sites, including consolidating production operations by 2025 (Consider centralization and decentralization of production processes) Reorganization of the Americas region Improvement of production systems in the Indiana region			eorganization	Increase pro to meet bus China Polarization of Tianjin and Gu + Increased pr	angzhou Thoro roduction of ma stream	
Improvement	of production syste	Seat frames	egion		Door trims	
Process	Stamping, welding Sub Assy	Welding Assy	Seat Assy	Middle board (rolling surface skin on base metal)	Upper board (vacuum forming)	Door Assy
Present	Tennessee Plant		s Plant a Plant	Kentucky Plant		na Plant
After reorganization	Tennesse	ee Plant	Illinois Plant Indiana Plant	Kentud	cky Plant	Illinois Plant

Welding Assy will be consolidated to the Tennessee Plant

Boards and a part of Door Assy will be consolidated to the Kentucky Plant

Mild-Term Financial / Corpor Concept Vision Materiality Business Plan Governance Information	Management Concept Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corpora Information
--	------------------------------	-------------	---------------------------	------------	------------------------------------

Main Initiatives

3 Maximize the effects of restructuring in the Japan region

In the Japan region, we are required to respond more quickly and flexibly to market needs, such as production reorganization across the regions of our customers, and unprecedented production fluctuations. We are working to further increase the flexibility of production and supply to meet the expectations of our customers throughout the supply chain.

In fiscal 2021, we reorganized three sites: Fuji Susono Plant, Bisai Plant, and affiliated company TB Sewtech Kanto.

In fiscal 2022, we will expand the scope of our affiliates and reorganize them, aiming to maximize the effects of this reorganization.

In the area of logistics, we have merged two affiliated companies, TB Logistics Service and Kotobuki Rikuun, and are working to improve the competitiveness of logistics not only for

Expand production reorganization, including at affiliated companies as well as our own sites

our group, but also for the Toyota Group as a whole by implementing more in-depth logistics reorganization.

Specifically, we will implement measures such as improving profitability through lower logistics costs by setting logistics KPIs and managing them on a global basis, including consolidating/ eliminating transportation routes and improving truck loading rates. We will also contribute to carbon neutrality by reducing CO₂ emissions. In this way, we will continue striving to enhance our corporate value.



Restructuring in the Japan region

Reduce logistics costs through logistics reorganization and logistics KPI management, and accelerate the reduction of CO₂ emissions



3

Improve competitiveness through MONOZUKURI innovation and promote environmental initiatives

Activity Targets

- Establish a MONOZUKURI foundation globally that makes us a reliable company of choice
- Have the MONOZUKURI competitiveness to support our future evolution as an Interior Space Creator

The surrounding environment

 Production and logistics systems must be urgently built throughout the supply chain in order to become carbon neutral

Related Materiality

Materiality No. (3)

Issues in the 2020 Mid-term Business Implementation Plan

- Strengthen MONOZUKURI competitiveness through digital transformation (DX)
- Realize an optimal global production and supply system
- Develop mass production technology in response to market electrification

Implementation Items / Points

1	Improve work quality by implementation of TQM by all company members	Promote understanding of and familiarization with TQM activities to secure competitive advantage in the future	-
2	Realize an optimal global production and supply system	Achieve the target break-even point	_
3	Establish supply bases for global competitiveness	Build robust supply chain management	→P.58
4	Strengthen global MONOZUKURI competitiveness by promoting DX	Create "connected factories" in the global supply chain	→P.59
5	Minimize environmental stress by promoting MONOZUKURI innovation	Achieve the 2050 Environmental Vision by implementing environmental management	→P.60

Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corporate Information

Main Initiatives

3 Establish supply bases for global competitiveness 3

In order for us to realize competitive manufacturing on a global scale, it is essential to promote strong collaboration between the many suppliers supporting us and each division, and to conduct globally unified activities to restructure the supply chain, based on development, collaboration, and discovery of suppliers, with the aim of growing together.

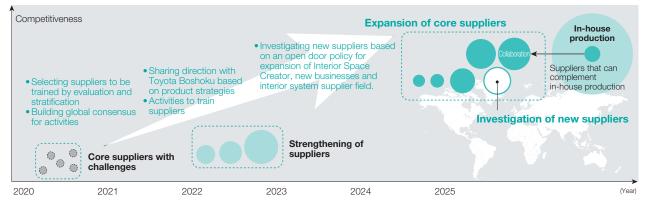
In each region, we hold an Annual Supplier Meeting, and our suppliers carry out activities on quality, safety and CSR to strengthen their business structure. We also have discussions with suppliers regarding the issues at hand while suppliers are set Safety, Quality, Cost, and Delivery (SQCD) achievement targets. Through these activities, as our 2025 Target, we will expand core supplier groups capable of achieving higher-level SQCD, and develop suppliers that can complement our in-house production.

Specific examples of core supplier cultivation and training activities:

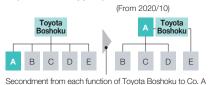
- To develop suppliers that can be fully entrusted with seat cover, we have seconded personnel from each division of Toyota Boshoku to strengthen their functionality
- To strengthen door trim surface rolling suppliers, we are conducting improvement activities in unison with our suppliers to strengthen their corporate structure, including profitability
- 3) In recent years, business succession among suppliers has become an issue, and as a countermeasure, we and our suppliers have held TOP management meetings to share our advanages and disadvantages. We make up for the suppliers such as by promoting activities to strengthen the next generation of managers

Restructuring supply chains through evaluation and stratification (higher-level SQCD)

Roadmap to Achieve Our 2025 Targets

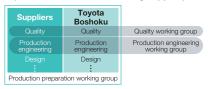


1) Cultivation of core suppliers (trim cover supplier)



Co. A becomes a core supplier with enhanced functions

2) Supplier Development Activity (door trim surface skin rolling supplier)



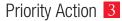
Strengthen suppliers' earnings base by promoting improvement activities in which Toyota Boshoku and suppliers work together

3) Supplementing suppliers



Share strengths and weaknesses at TOP management meetings, providing

support for business succession issues and training the next generation of managers



Main Initiatives

4

Strengthen global MONOZUKURI competitiveness by promoting DX

Materiality No. З

As we work to strengthen MONOZUKURI competitiveness through the promotion of DX, we are focused on the following three areas as the main pillars, with the MONOZUKURI Innovation Center, completed in January 2020, serving as the hub.

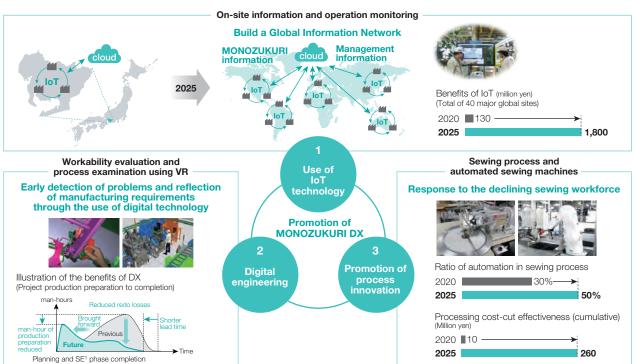
The first pillar is the use of IoT technology. By visualizing the operation status of production sites and utilizing manufacturing traceability information, we will achieve consistent quality globally, promote sign monitoring, accelerate site improvements, and enhance on-site capabilities. At present, we are promoting the rollout of IoT to sites outside of Japan by the end of 2025, and will build a Global Information Network connecting Japan and regions outside of Japan.

The second pillar comprises our digital engineering initiatives.

At the early stage of production preparation, by integrating conventional knowledge such as the TPS (Toyota Production System) with digital technologies such as VR and simulation, we will shorten lead times, and reduce man-hours and redo losses. Automation, AI, and sensing technologies will become important.

The third pillar is process innovation incorporating the above elements. This will accelerate digital engineering as we aim to realize innovative processes and work style reform.

Through these three pillars, we aim to further improve our MONOZUKURI competitiveness by the resulting enhancement of on-site capabilities through IoT, and the strengthening of production readiness through digital engineering and process innovation.



1 Simultaneous Engineering: Vehicle development based on concurrent implementation of the technology, production engineering and manufacturing stages

Three pillars for strengthening MONOZUKURI competitiveness by promoting DX

Concept Vision Materiality Business Plan Governance Information	Management Concept Vision Ma	Ateriality Mid-Term Business Plan	Governance	Financial / Corporate Information
---	---------------------------------	--------------------------------------	------------	--------------------------------------

Main Initiatives

5 Minimize environmental stress by promoting MONOZUKURI innovation

The Toyota Boshoku group has set a goal of zero CO₂ emissions in its 2050 Environmental Vision, has clearly defined milestones to reduce emissions by 25% in fiscal 2026 and by 38% in fiscal 2031 compared to fiscal 2014, and is achieving these targets every year.

We are working on the following three specific initiatives for carbon neutrality.

1) Promotion of daily improvements

Completion of 40 items for energy-saving improvement and promotion of *Karakuri Kaizen*²

2) Application of innovative technologies

Introduction of an experimental plant with CO₂ recovery and methanation system

3) Introduction of renewable energy

Systematic introduction of solar power generation via PPA³

In our 2025 Environmental Action Plan, we set out our aim of achieving a 15% renewable energy adoption rate by fiscal 2026,

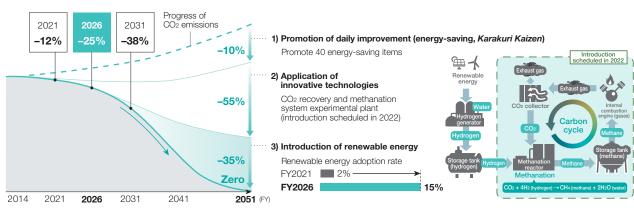
including solar power, and we are promoting this globally.

Reducing lifecycle CO₂ emissions is also an important issue, and we will expand the scope of our activities to include the entire value chain.

In order to meet the ambitious target of carbon neutrality by 2050, we have established the Carbon Neutral Environment Division and will enhance collaboration with the Toyota Group, Japan Automobile Manufacturers Association, Japan Auto Parts Industries Association, etc.

2 On-site problems and issues are identified by the people working there, and improvements are made with a smaller environmental impact and at lower cost by using natural energy such as gravity and simple mechanisms/systems such as gears and the principle of leverage.

3 Power Purchase Agreement: A direct agreement between a party that generates electricity and a user



Challenge of achieving zero CO₂ emissions in the Toyota Boshoku group in 2050 (Base year: FY2014)

Challenge of achieving zero CO2 emissions in the product life cycle



Promote activities throughout the entire value chain

Establish a resilient global management foundation and develop human resources to support sustainable growth

Activity Targets

Integrate and utilize management information to monitor progress toward achieving the 2025 Mid-Term Business Plan, and expedite decision-making

The surrounding environment

 To respond to drastic change in the business environment, we need to build a system that enables rapid and transparent management decision-making, and to develop and optimize human resources globally to support this system

Related Materiality

Materiality Nos. (4)(5)

Issues in the 2020 Mid-term Business Implementation Plan

- Continuously improve risk-response capabilities through the PDCA cycle
- Further enhance the Business Management Structure
- Speed up and steadily implement the PDCA cycle for management
- Develop human resources using skill maps
- Further promote vibrant work style innovation

Implementation Items / Points

1	Integrate core business information and follow-up using Corporate Performance Management (Core: Sales, Development, Investment, Production, Headcount, Profit)		→P.62
2	Expedite decision-making (Accelerate identification of issues and implementation of countermeasures)	Improve efficiency of input resources and maximize returns	→P.62
3	Develop global human resources capable of contributing to enhancing corporate value (We will develop people capable of contributing to society, who have diverse values, a challenging spirit and understand the value of strong teamwork)		→P.63

Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	F
ooncept	VISION	Waterlanty	Dusiness Fian	Governance	_

Materiality No.

Action plan to realize materiality

Main Initiatives

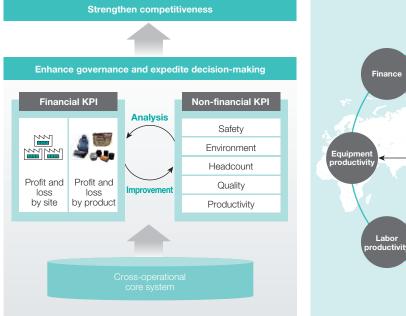
Integrate core business information and follow-up using Corporate Performance Management (Core: Sales, Development, Investment, Production, Headcount, Profit) Expedite decision-making (Accelerate identification of issues and implementation of countermeasures)

Itation of countermeasures)

We are promoting the integration of financial and non-financial information related to manufacturing, including sales, development, investment, production, and headcount, which is a prerequisite for the 2025 Mid-Term Business Plan, with the aim of monitoring achievement of the mid-term business plan and expediting decision-making.

We are building an infrastructure that can be shared globally among management, administrators and members. We have shortened the lead time for collecting financial information and improved the accuracy of profit and loss figures for each product as well as profit and loss forecasts by consolidating and centralizing the financial information of each region and site from all over the world in a timely manner.

Going forward, we will further strengthen governance and accelerate decision-making by refining the profit and loss forecasts in our mid-term business plan, monitoring progress, and enhancing manufacturing-related non-financial information, and thereby steadily implement our 2025 Mid-Term Business Plan.



Integration of Management Foundation Information



Main Initiatives

3

Develop global human resources capable of contributing to enhancing corporate value

Materiality No. 4

(We will develop people capable of contributing to society, who have diverse values, a challenging spirit and understand the value of strong teamwork)

As the Toyota Boshoku group expands its business globally, it is important for us to maximize the use of our limited management resources and improve our organizational capabilities.

In order for company members around the world to work with vigor and to maximize our achievements as an organization, we are promoting the creation of an organization that nurtures people and a system that makes the most of each individual's skills

Based on the Global HR Platform, which is a common global Human Resource system, we are promoting the following points-first in Japan, then based on those results, expanding to various regions around the world.

1) Develop a structure for training personnel and optimizing skills

We will develop autonomous and highly specialized human resources by drawing up a development plan based on skill maps linked to the division of duties, and by having supervisors and members work together to improve problem-solving skills through OJT.

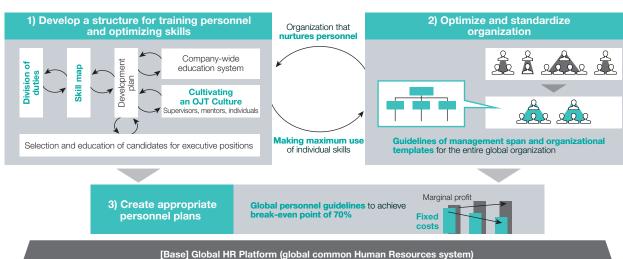
2) Optimize and standardize organization

We are establishing guidelines of management span and organizational templates to promote proper allocation of functions. 3) Create appropriate personnel plans

We will formulate appropriate personnel plans based on global personnel guidelines, and promote a lean organization with the right people in the right positions and a work environment in which diverse human resources can play an active role.

In the future, we will continue with promotion of executive candidates to cross-regional positions based on GSCT1 deliberations, education under the programs for executives and managers (GEDP,² GLDP³), as well as further promotion of diversity.

- 1 Global Succession Committee by Top Executives: Succession Plan Committee by CxO (Chief Officer titles) and above executives
- 2 Global Executive Development Program: Selective training program for senior executive positions 3 Global Leader Development Program: Selective training program for junior
- executives and managers



Global Human Resource Development Structure

Mid-Term Business Plan Governance

Action plan to realize materiality

TOPICS

Development of manufacturing skills

The Toyota Boshoku group has held a Skills Competition every year since fiscal 2007 to develop outstanding manufacturing skills. Since fiscal 2011, the competition has been held as "the All Toyota Boshoku Skills Competition," including participants from around the world who have won their qualifying rounds.

Although the event was canceled in fiscal 2021 due to the coronavirus pandemic, there were calls from many people to hold an event to ensure that the "spirit of MONOZUKURI" was not forgotten even under such circumstances. We therefore held a "New Year *Koma Taisen*," a competition to make spinning tops known as "*koma*," to which each site connected remotely. Participants used their own creativity and ingenuity to design and fabricate their own spinning tops, competing on rotation time and durability.



All sides bringing their A-game

Social contribution through company sports activities

Four clubs—Long Distance Team, Women's Basketball Team, Rowing Team, and the Toyota Boshoku Kyushu Handball Team—are engaged in activities that contribute to the development of young people under our corporate philosophy "The Company will promote corporate growth while fulfilling the following responsibilities as a good corporate citizen." For example, we hold sports classes for children, not only to improve their technical level, but also to teach them the importance and fun of sports. We also give lectures on achieving one's dreams and hard work. We will continue to contribute to the local community through social contribution activities in response to "new normal" and each club's activities.



Hands-on handball class at an elementary school

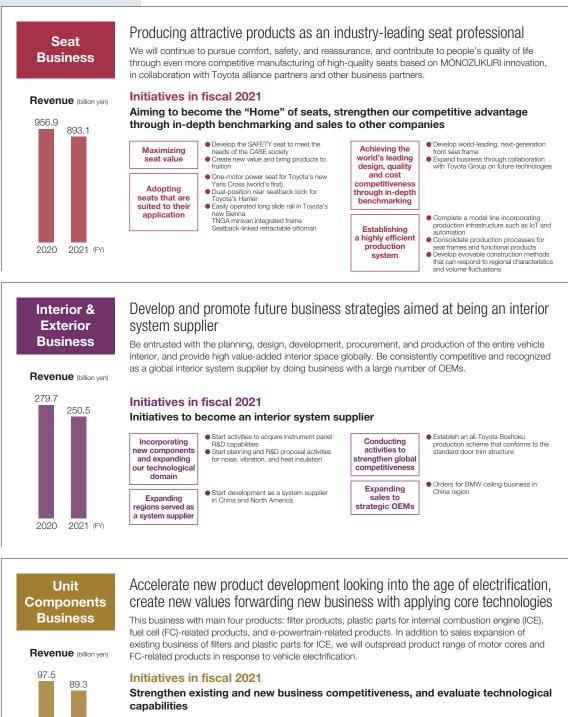
Forestation activities

Our group's forestation activities are spreading around the world, with the goal of planting 1.32 million trees by 2050. Not only our company members, but also their families, our business partners, labor unions, and local residents participate in these forestation activities, providing an opportunity to learn and think about biodiversity and a sustainable global environment. In fiscal 2021, we planted 61,000 trees, exceeding our target of 54,000 trees, bringing the total number of trees planted by fiscal 2021 to 530,000. (Breakdown of trees planted per region: Japan–23,000, the Americas–8,000, Asia & Oceania–12,000, China–15,000, Europe & Africa–3,000)



With the cooperation of a French environmental conservation organization, Toyota Boshoku France members and their families participated in planting 600 trees on the company's premises

Results of FY2021 initiatives





Revenue in FY2021 has been affected by reduced production resulting from the coronavirus pandemic

Mid-Term **Business Plan** Governance

Action plan to realize materiality

Seat Business

Toward achieving fiscal 2026 targets

Aiming to be the seat supplier of choice for many customers, with world-leading advanced technologies and product lineups

Aiming to achieve the targets set out in our 2025 Mid-Term Business Plan, we define "Home" as being able ourselves to add value from the end-user's perspective as a seat supplier, surpassing our rivals in terms of competitiveness, and being chosen by customers. Specifically, this means offering high product competitiveness and a broad product lineup, and proposing seats with industry-leading advanced technology.

Also, it is essential to thoroughly improve quality in order to win the Deming Prize, and to expand sales to Toyota and non-Toyota OEMs. We will work to achieve the goals as we aim to become a "Home" of seat business.



Takashi Yamamoto Director, Operating Officer, Chief Technology Officer, Segment Chief, Seat Business Segment

SWOT Analysis

Strengths

- Stable business as a seat system supplier
- Collaborative structure with Toyota Group companies High potential derived from business integration and
- business alliances R&D and production sites located worldwide

Opportunities

- Possibilities of seats in conjunction with the transition to
- autonomous driving Opportunities for strengthening collaboration
- Initiatives for the SDGs
- Initiatives for carbon neutrality

Weaknesses

Activities to receive orders from new customers Internalization of new technologies required for CASE and MaaS

Threats

Trend of global mega-suppliers Entry into CASE and MaaS from other industries Response to COVID-19

<section-header>
Strategy
Aiming to be the seat supplier of choice for many customers, with world-leading advanced technology and high product competitiveness / a broad product lineup
Pursue the possibilities of seats in response to CASE and Mass Provide new value in mobility interior space
Panace competitiveness by consolidating and automating production processes from the end-user's perspective through thorough benchmarking
Otimize the global production
Optimize the global production structure
Purtue remember to counter global mega-suppliers and lead the industry

Interior & Exterior Business

Toward achieving fiscal 2026 targets

Aiming to become an interior system supplier that can offer integrated solutions from design to production

In order to become an interior system supplier that surpasses our competitors, we will strengthen our response as a system supplier, not only in Japan but also on a global scale. To achieve this, we believe it is important to make a clean break from the attitude of waiting for customer requests and instructions, and instead be able to make proposals to customers by taking charge of the entire process from design and development through to procurement and production.

We will carry out initiatives aimed at achieving carbon neutrality, improve our design capabilities, become fully familiar with the overall structure of each vehicle, and propose products that also take account production and manufacturing, by benchmarking thoroughly and marketing appropriately.



Seiji Teraji Operating Officer, Segment Chief, Interior & Exterior Business Segment Center Chief, Product Planning and Development Promotion Center

SWOT Analysis

Strengths

- A structure and proposal capabilities for total interior coordination
- Production engineering for achieving high quality
- Global supply structure

Opportunities

- Provision of space planning proposals and products to meet the diversified needs of OEMs and service providers.
- Increased importance of vehicle interior NV and heat management along with development of EVs

Weaknesses

Response capabilities to new customers
 Competitiveness of existing products

Threats

- Entry from different industries
- Acceleration in technological innovation
- Competitiveness of global manufacturers in China, etc.

Strategy

Become a true interior system supplier, entrusted with the planning, design, development, procurement, and production of the entire interior

- Formulate plans to win orders for components for the entire interior and start activities to achieve these plans
- Expand sales to strategic OEMs
- Strengthen MONOZUKURI competitiveness

Fiscal 2022 Action Plan

- Expand the parts and business fields
- Achieve global expansion as a system supplier
- Expand sales to strategic OEMs Strengthen competitiveness of
- core technologies
- Strengthen efforts to become carbon neutral

Mid-Term Business Plan Governance

Action plan to realize materiality

Unit Components Business

Toward achieving fiscal 2026 targets

Aiming to expand e-powertrain product range by utilizing core technologies from exiting business and to deepen expertise and increase sales of current products

To expand "high-in-demand" e-powertrain product range, it is necessary to grasp needs from customers and to clarify required design and production technologies. We will provide appealing products which outperform competitors by utilizing our experiences as a filter manufacturer and our technological development capabilities in high-precision stamping and plastic molding.

For existing business, we will secure overwhelming competitiveness and expand sales by further deepening our filtration expertise and production engineering capabilities.



Masami Sakakibara Segment Chief, Unit Components Business Segment Center Chief, Unit Components Center

SWOT Analysis

Strengths

- Performance and cost competitiveness of existing products
- New product development capability by utilizing our core technologies (high-precision stamping, plastic molding, and filter media production technologies)

Opportunities

- Increasing demands for e-powertrain components from trends in vehicle electrification
- Growing needs for filters to provide comfortable vehicle interior space

Weaknesses

 Maximum utilization of existing production facilities
 Insufficient market recognition degree for e-powertrains and fuel cell components

Threats

Market expanding speed of vehicle electrification
 New supplier entries to market

Strategy

Expand e-powertrain related product range by utilizing our core technologies, deepen expertise and expand sales of existing products

Expand new businesses

- Further mass-production technology accumulation for lithium-ion battery
 More enhancement of our core technologies for HEV and FCEV related products and application expansions
- Deepen expertise and expand sales of existing products
 - Ever-intensify our filtration expertise and expand applications
 Secure overwhelming competitiveness through production engineering of
 - plastic parts Strengthen competitiveness in aftermarket

Fiscal 2022 Action Plan

- Realize vibrant work style innovation and develop human resources
- Improve further competitiveness and expand sales of existing products
 - Be awarded projects of lithium-ion battery
- Build a global production system for minimum investment for existing product sales expansion
- Promote mass production of motor cores and fuel cell (FC) products

In risk management, the key thing is to manage indications of future risks and watch for risks that go unnoticed by the management team

The materiality approved by the Board of Directors has a dual structure: Issues Relating to Safety, Environment, and Comfort to Resolve through Our Business Operations; and Issues Relating to the People and Organizations that are Our Sources for Exercising Competitiveness. By identifying the priority issues to be addressed from among the numerous social issues, I believe we have given structure to our initiatives for sustainable growth.

Our 2025 Mid-Term Business Plan started in fiscal 2022. In order to make timely management decisions to promote the plan, we need to centrally manage global information such as cost management, finance, and human resources. With our history of mergers, it is taking time for us to consolidate our systems, but I look forward to the early realization of the current project to strengthen our foundation for management information.

Risk management is also important in order to further strengthen corporate governance. I believe that managing early signs of future risks is key to this. Future risks lay hidden in our daily operations, and it is important to analyze and address the real issues based on feedback from our members. With regard to the system for whistle-blowing, regular reports are made to the Board of Directors, and as an outside director, I intend to keep a close eye on the reported our employee voice to identify any lurking major issues that management is unaware of. Takeshi Ogasawara Outside Director



Junko Shiokawa Outside Director



Contributing to Toyota Boshoku's global development by drawing on my experiences as an international lawyer

I am honored to be newly appointed as an outside director of Toyota Boshoku, which I believe is one of the leading Japanese companies with global operations driving the Japanese economy. In dialogue with management, I was deeply impressed by their genuine attitude toward manufacturing and their global vision, and am excited to become part of the team.

I started my career as a lawyer in Japan and have been building most of my career abroad in the UK, the US and Hong Kong. I have had no connections with the Toyota Group in the past and am highly independent. In my role as an outside director, I believe that I am expected to review the management with the fresh eyes of an outsider and express my own opinions independently.

The automotive industry is at a turning point as the global economy is shifting to decarbonization and is forced to change due to the coronavirus pandemic. I believe that my experiences as an international lawyer may contribute to the global development of Toyota Boshoku in such a challenging time.

Management Concept

Vision

Materiality

Mid-Term Business Plan Governance

e Financial / e Information

Financial / Corporate Information

Action plan to realize materiality

Hoping to set ambitious goals as we work to achieve a high level of materiality

I have been involved in research on finance, corporate governance, and Japanese-style management at universities in Japan and abroad. Utilizing this experience, I would like to contribute to the future enhancement of our company's corporate value by focusing on proposals for management improvement that reflect the comprehensive evaluation of corporations that has been emphasized in recent years, especially materiality.

In fiscal 2021, we began full-scale discussions on materiality, and announced five important issues to be addressed as a priority. In fiscal 2022, we are establishing numerical targets for materiality, and I hope that ambitious targets will be set.

We held numerous meetings within the company before formulating our materiality. I believe that if we can communicate to the outside world what kind of discussions were held and what our thoughts were in formulating our materiality, we will be able to deepen understanding among our stakeholders.

To strengthen corporate governance, I have expressed a wide range of opinions at Board of Directors meetings based on the findings of my own research. Going forward, I will also make suggestions on how our company will respond to the revised Corporate Governance Code, which was published in June 2021.



Hiroyuki Ina Outside Director



It is important to make a concrete action plan toward becoming an Interior Space Creator

With my many years of experience in the automotive electronic control equipment business, I have provided input to management by drawing on my knowledge of development, design, product quality and manufacturing.

Each of the four outside directors has a different background, which works quite effectively for board meeting discussions by reflecting an exchange of opinions from a variety of perspectives. The provision of information and sufficient explanations in advance makes the actual deliberations go smoothly, although I hope to see more interactive discussions being encouraged for those topics that could determine the future direction of the company, such as important investments.

Our desired status for 2030 is to create new value as an Interior Space Creator. In order to realize this, it is important to put into a concrete action plan how to achieve a marketing capability and the necessary human resources in a way that focuses on the end user, in what areas to strengthen our product capabilities, how to link this to efficient design, and what kind of competitive advantage to develop, including in manufacturing. I will continue to make proposals on sustainable growth for our company, while being mindful of offering different perspectives to those within the company.

The Toyota Boshoku group has established ESG KPIs as indicators for measuring the social value created as we move toward realizing CSV management. This provides a structure for targets related to people and organizations from an ESG perspective.

For Environment, we have set target values for the 2025 Environmental Action Plan (see p. 32 for details); for Society, we have set items related to diversity of human resources and relationships with local communities; and for Governance, we have set items related to compliance, etc.

In fiscal 2021, CO₂ emissions and other values for Environment and Society improved compared with the previous fiscal year.

From fiscal 2022 onward, we plan to redefine our KPIs and implement initiatives in line with the Toyota Boshoku group's materiality announced in fiscal 2021. We will continue to aim for sustainable growth through the enhancement of both social and economic value.

Values in parentheses are FY2020 values

indicates improvement over FY2020

ESG KPIs FY2021 Results

Environment Society Governance 273.7 thousand CO₂ emissions Rate of 2.0% Compliance with t-CO₂/year (total volume) female managers (1.9%) timely and [-5% versus FY2020] appropriate 100% disclosure (100%) Employment rates (Timely disclosure 2% 2.39% Renewable energy of persons (2.21%) rate) introduction rate [- versus FY2020] with disabilities Rate of non-0.12% Japanese in P2 or (0.11%) higher positions Logistics CO₂ Number of 6,590 t-CO₂/year 0 confidential emissions [-13% versus FY2020] (0) (total volume) information leaks Vibrant workstyle KPI 71.5% (work motivation) (67.2%) KPIs positive rate Major I Number of 0 fatal accidents (0) 2.54 t/1.000 units 0 Waste generation Number of serious (0) [-5% versus FY2020] legal violations (per unit) Rate of participation 90.7% in QC circle (85.2%) Number of environmental abnormalities and (1) 0.22 thousand complains Water usage Injustice reports: 0 m³/1,000 units Supplier satisfaction (per unit) (0) Sustainable [-19% versus FY2020] Tax paid in all tax payment to relevant countries local or national (same as above) authorities

Examples of initiatives in FY2021

In order to increase the vibrant workstyle KPI (work motivation) positive rate, the group worked to improve the operational quality of all work through a greeting campaign, promotion of teleworking, and TQM activities. In particular, in "Eliminate, Reduce and Change Activity," we have been able to reduce working hours by an average of five hours per person per month, by making an

inventory of work to determine whether it is necessary, and by thoroughly reviewing meetings.

In addition, regular meetings and conferences with suppliers were held remotely or via video streaming, which led to an increase in supplier satisfaction, in spite of the coronavirus pandemic.