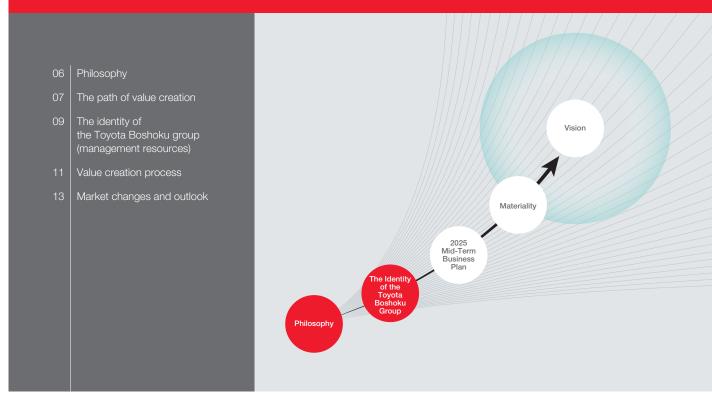


Management Concept

---With "for the world and for people" as our starting point---



Management Concept	Vision	Materiality	Mid-Term Business Plan	Governance	Financial / Corporate Information

With "for the world and for people" as our starting point

Principles of Toyoda

Handing down the spirit of Sakichi Toyoda (established in 1935) Always be faithful to your duties, thereby contributing to the company and to the overall good.

Always be studious and creative, striving to stay ahead of the times.

Always be practical and avoid frivolousness.

Always strive to build a homelike atmosphere at work that is warm and friendly. Always have respect for spiritual matters, and remember to be grateful at all times.



Sakichi Toyoda

Corporate Philosophy

1. Society	The Company will promote corporate growth while fulfilling the following responsibilities as a good corporate citizen:
	 Maintain ethical values, ensuring that our corporate activities are fair and transparent; Supply safe products that do not harm the environment; Promote corporate activities that help protect
	the global environment;
	3) Create a better society as a member of our local communities.
2. Customers	The Company will develop innovative technologies and products to deliver quality that satisfies our customers.
3. Shareholders	The Company will promote innovative management policies that ensure future corporate growth and the trust of our shareholders.
4. Employees	The Company will build and maintain positive labor-management relations, respect the individuality of its employees and create safe and comfortable workplaces.
5. Business partners	The Company will promote open and mutually beneficial relationships with its business partners in pursuit of long-term growth and prosperity.

Code of Conduct

As members of the Toyota Boshoku group, we declare that we will observe rules and carry out sensible actions in accordance with this code of conduct.

1. Business activities

- (1) Dealings with customers (2) Dealings with suppliers (3) Dealings with political parties and public agencies
- (4) How to respond to anti-social forces (5) Ensuring safety and quality (6) Consideration of the environment
- (7) Global business activities (8) Protection of company assets
- (9) Respect for intellectual property rights (10) Handling of confidential information

2. Relations between employees and the company

(1) Global human resources development (2) How to build a meaningful workplace (3) Prohibition of illegal and antisocial acts

3. As members of society

(1) A healthy social lifestyle (2) Contribution to society (3) Corporate information and publicity (4) Insider trading (5) Traffic safety

TB Way

We contribute to society by developing leading-edge technologies and manufacturing high-quality products.

- 1. We meet challenges with courage and creativity, to realize our dreams.
- 2. We carry out kaizen continuously, aiming to achieve higher goals.
- 3. We practice *genchi-genbutsu* by going to the source to analyze problems and find their root causes.
- 4. Once a decision is made, we move quickly to carry out the plan, with passion and a sense of mission.
- 5. We seek to do our best, act professionally and take responsibility for our actions.
- 6. We respect the values of other cultures and accept differences, with an open mind and a global perspective.
- 7. As a good corporate citizen, we do what is right and contribute to society.
- 8. We respect the individual and use teamwork to produce the best result.

06

Combining a focus on R&D with a commitment to MONOZUKURI and HITOZUKURI Revenue

		FY2007 Exceed 1 trillion yen for the	first time
Toyoda Boshoku was founded by Sakichi Toyoda, who believed in the importance of self-sufficiency in high-quality yarn for the development of the automatic loom.	A major change was made in the Company's business activity to escape the downturn in the textile market Production of automotive components then became the Company's core business.		duction structure,
Early beginnings	Shift to automotive components business	Evolution into a global system sup	oplier
1918	1964	2004	2010
 1918 Toyoda Boshoku Corporation was found by Sakichi Toyoda 1921 Entered China Established Toyoda Boshoku Shou 1935 	ed Management	 2004 Araco Corporation (car interior components business), Takanichi Co., Ltd. and Toyoda Boshoku Corporation merged to form Toyota Boshoku Corporation 2005 • Formulated the TB Way Introduced the One Hub per Region structure 	
Formulated the Principles of Toyoda 1943 Merged with Toyota Motor Co., Ltd. (now Toyota Motor Corporation) 1947 Established Arakawa Sheet Metal Industr Co., Ltd. (later Araco Corporation) 1950 Established Minsei Spinning Co., Ltd. as a separate independent entity from Toyota Motor Co., Ltd. 1960 Established Takashimaya Nippatsu Indus Co., Ltd. (later Takanichi Co., Ltd.)	R&D	 2007 Signed a joint development agreement for kenaf seeds with a national research institute in Indonesia 2008 • Established Research Laboratories (now New Value Creation Center) • Developed new-generation automotive seat frames 2009 Established TB Kawashima Co., Ltd. for transportation interior materials business 	 2010 Completed construction of the No.2 building of the Sanage Technical Center (centralized the development of interior parts) 2011 Opened Milan Design Branch, a base for gathering design information and other activities 2013 Developed high impact polymer resin together with Toyota Central R&D Labs., Inc. 2014 Completed Tajimi Technical Center proving ground
 Co., Ltd. (later Takanichi Co., Ltd.) 1967 Company name changed from Minsei Spinning Co., Ltd. to Toyoda Boshoku Corporation 2000 Stock listed on the Tokyo Stock Excharging Stock Merged with Toyota Kakoh Co., Ltd. 	MONOZUKURI	2004 Formulated Toyota Boshoku Earth Charter 2006 Launched Skills Competition	2010 First participation of business entities from outside Japan in Skills Competition
	HITOZUKURI	 2008 • Established the Toyota Boshoku Technical Skills Academy • Completed the Global Learning Center 2011 Started operations at Technical Skills Training Center 	Global Learning Center

FY2007

Business and product changes



Started development of automotive seat fabrics



2009

Started full-scale production of automotive filters

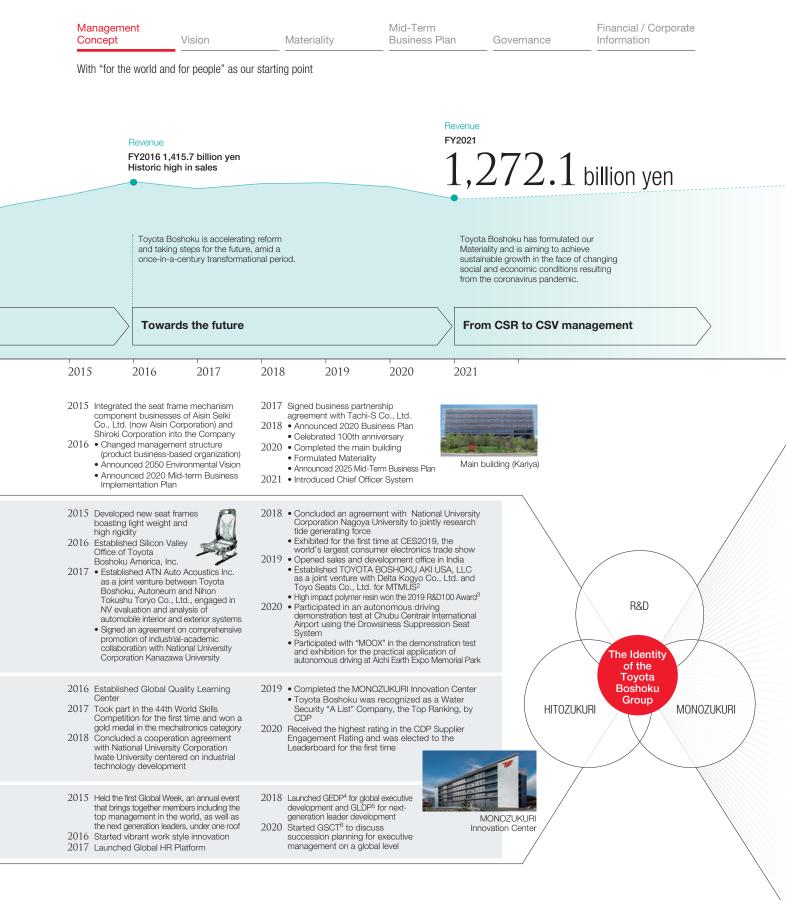
1 Fine Hold Stamping process: Toyota Boshoku's unique high-precision, high-speed stamping technology



Started production of motor core Melt Blown Construction Method the FHS process¹



Received first order for railway seats Utilized in the Gran Class of the Hokuriku Bullet Train (Shinkansen) (Photo provided by East Japan Railway Company)





First application of seats made using the Foam in Place Method



Started production of fuel cell-related products (separators)



Jointly developed the Company's first aircraft seats with All Nippon Airways Co., Ltd.



Announced MX191 at the Tokyo Motor Show



Participated in a demonstration test at Aichi Earth Expo Memorial Park (see p.27 for details)

08

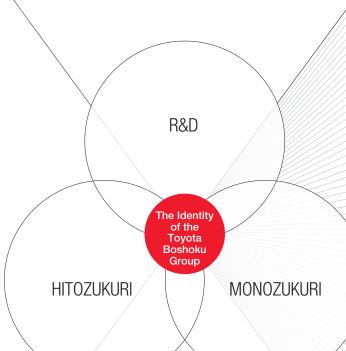
2 Mazda Toyota Manufacturing, U.S.A., Inc.: Joint venture of Toyota Motor Corporation and Mazda Motor Corporation 3 A venerable and prestigious award sponsored by R&D World Magazine in the US. Honors the 100 most outstanding products and technologies developed by world-class research institutions and companies and put to practical use in the past year

4 Global Executive Development Program 5 Global Leader Development Program

- 6 Global Succession Committee by Top Executives

Our strengths, cultivated over more than 100 years, are the source of our value creation

The Toyota Boshoku group has consistently focused on HITOZUKURI and MONOZUKURI from the customer's perspective, based on the concept that "human resources development is at the heart of manufacturing." In addition, taking into account the nature of our products, i.e. that people have direct physical contact with them, we will continue to provide "comfort value" through advanced R&D based on manufacturing that considers people, connects with them, and makes them feel an affection for our products.



Pursuing "comfort" in mobility spaces based on "safety" and "environment"

Product development that considers the customers who will use the products
Passion, sense of mission, tenacity
Global collaboration for better products
Innovation

Monozukuri-

Cultivated over 100 years, creating "affection" based on "trust" and "reassurance"

Customer First

- Fusion of reasonable price, high-quality products with cutting-edge technology
- Kaizen (continuous improvement)
 Find the root cause of a problem through Genchi-Genbutsu (go, see & study)

HITOZUKURI-

Combining and maximizing the power of 50,000 global members to support future value creation

Diverse values
Teamwork
Challenging spirit
Honest and sincere

Mid-Term Business Plan

With "for the world and for people" as our starting point

Vision

In order to offer high-quality time and space in all forms of mobility, we take on the challenge of R&D with an insatiable curiosity and spirit of inquiry, while staying ahead of the current trends. We are committed to developing high-quality and safe products with passion, a sense of mission, and tenacity in a global collaborative system that sets high goals and achieves them.

R&D foundation			
Development bases		13	B bases
R&D expenses		41.8 bil	llion yen
Intellectual propert	y		
Number of patents held	Japan 1,924	Outside of Japan 1 ,	589

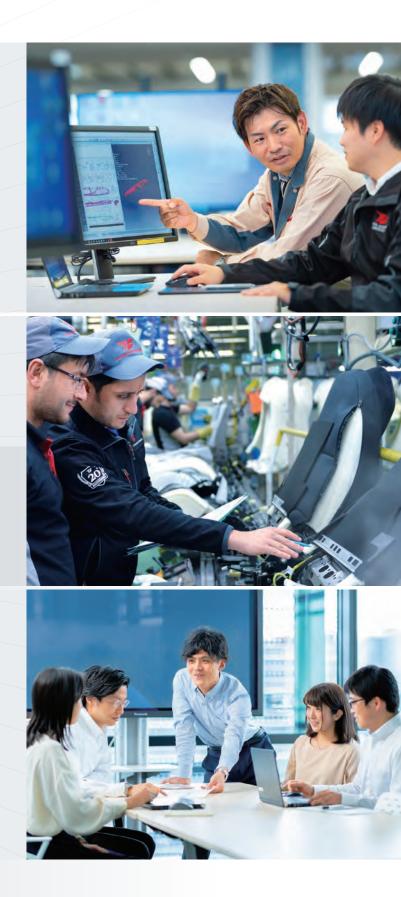
It is important for us to always keep in mind the end user's perspective, with an awareness of "B to B to C," whereby we are trusted and chosen by customers. Based on the concept that people are the foundation of MONOZUKURI, we promote manufacturing with an emphasis on HITOZUKURI. We will continue to set ourselves the challenge of developing environmentally sound production and manufacturing technologies for the next 100 years through a fusion of reasonable price, high-quality products with cutting-edge technology.

Manufacturing foundation	
Manufacturing entities	76 entities
Capital investment	46.7 billion yen

The Toyota Boshoku group has a corporate culture that respects diversity, where we learn and grow together; and teamwork that challenges us to unite our minds with honesty and sincerity. By fostering a challenging spirit that leads to self-fulfillment and job satisfaction, we aim to realize our vision of diverse human resources being drawn by the appeal of the Toyota Boshoku group, with company members working vibrantly in all regions worldwide.

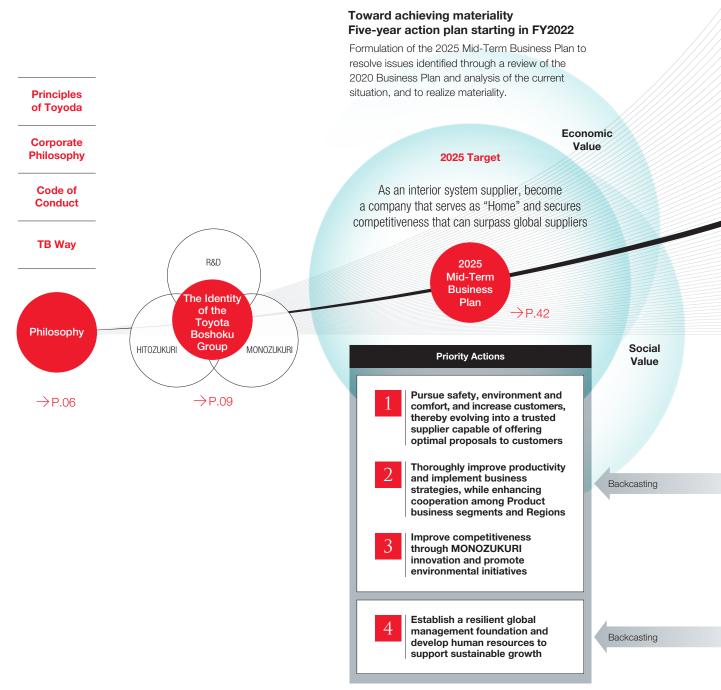
Number of group members*	50,899
Proportion of members working in regions out	side Japan* 69.5%

Number of companies that participated in the Annual Supplier Meeting online	158
* Including temporary company members	



We aim to enhance our corporate value by drawing a roadmap for growth to 2030, and steadily implementing our plan

In order to realize our Vision and be the company we aim to become, in 2020 the Toyota Boshoku group formulated its materiality (the approach we adopt to resolve the important issues we have identified to be prioritized through our business operations from among a variety of social issues) and the 2025 Mid-Term Business Plan, an action plan to achieve this materiality. We will implement this plan while maximizing our underlying philosophy and the strengths we have developed over our 100-year history.



* "Home" means a business or region that is capable of creating added value on a *Genchi-Genbutsu* (go, see & study) basis and has competitive advantage compared to competitors. With "for the world and for people" as our starting point

Vision



Looking into the future, we will create tomorrow's automobile interior space that will inspire our customers the world over.

QUALITY OF Time and space

Offer "QUALITY OF TIME AND SPACE" in all mobility

Formulating our materiality to be achieved

Materiality

→P.34

The Toyota Boshoku group defines as our materiality the identification of important issues to be resolved through our business operations from among a variety of social issues and the approach we adopt to resolve them.

Com	Issues Relating to Safety, Environment, and fort to Resolve through Our Business Operations
	As an Interior Space Creator we will contribute to people's quality of life, creating comfort, safety, and reassurance through innovation
2	Using our established technical capability, we will contribute to realize a society with no traffic casualties through providing products that assure safety
3	Together with our business partners, we will realize MONOZUKURI innovations that minimize environmental stress
	sues Relating to the People and Organizations are Our Sources for Exercising Competitiveness
4	We will develop people capable of contributing to society, who have diverse values, a challenging spirit and understand the value of strong teamwork
5	We will continue to be a company of integrity trusted by all our stakeholders, inheriting our tradition of fairness and moral behavior to the next generation







Aiming to be an Interior Space Creator, leading the creation of new value for mobility spaces

As a system supplier, the Toyota Boshoku group integrates the entire space, i.e. the components of mobility, as a single package. We will continue to create new value as an Interior Space Creator by providing solutions to realize spaces that pursue comfort based on the premise of safety and the environment.

Responding to the evolution of technologies such as CASE¹ and MaaS², and changing values in relation to automobiles

The automotive market is facing a period of major change, said to occur only once every 100 years. The Toyota Boshoku group is advancing with R&D in response to the evolution of technologies such as CASE and MaaS, and to changing values in relation to automobiles. For example, in terms of the evolution of autonomous driving technology, we are leading the creation of new value for mobility spaces. This includes the creation of

MX191,3 which provides comfortable time and space envisaging autonomous driving levels 3 and 4, and MOOX,⁴ which envisions the use of space for a variety of services. We are also expanding and upgrading our products that support electrification in order to adapt to changes in energy in society-from engines to hybrids, hydrogen fuel, and electrification.

Transformation of the automotive market Autonomous driving LEVEL 3 LEVEL 4, 5 LEVEL 1 LEVEL 2 Cognitive focus on active driving Cognitive focus Cognitive focus Non-driving Change of driver activities on active driving on active driving activities Joy from the Consumer Value Jov of ridina Joy of control Jov of drivina QUALITY OF TIME AND SPACE

1. Connected, Autonomous, Shared, and Electric

2. Mobility as a Service: This is a concept for seamlessly linked new mobility that combines all types of transportation other than personally owned vehicles as one service

 MX is an abbreviation of "Mobility eXperience." An automobile interior space model designed for autonomous driving levels 3 and 4.
 A word coined from the combination of MObile and bOX, this means a private space that can be utilized freely while in motion. An autonomous driving concept vehicle in which the space is utilized for a variety of services

Expanding our target to non-automotive mobility, and even to the entire living space

As well as automobiles, in future the Toyota Boshoku group will expand the spaces in which it provides value to aircraft and trains. Furthermore, the entire living space of "smart cities" and "connected cities" can also be viewed as a potential market.

In Japan alone, the market for space-related products such as automobiles, aircraft, trains, home appliances, and housing, is worth approximately 200 trillion yen. So if, for example, we were to capture a 1% share of this market, we would be a company with 2 trillion yen in revenue.

