Mid-term Business Implementation Plan 2020

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- (1) Overview
- (2) Actions toward ensuring effectiveness
- (3) Progress
- (4) Updating the mid-term profit plan

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Mid-term Business Implementation Plan 2020 (1) Overview



The company we aim to become

Looking into the future, we will create tomorrow's automobile interior spaces that will inspire our customers the world over.

Design your passion with TOYOTA BOSHOKU

(1) Our desired status in business

A company that persists in proposing excellent mobility for customers throughout the world

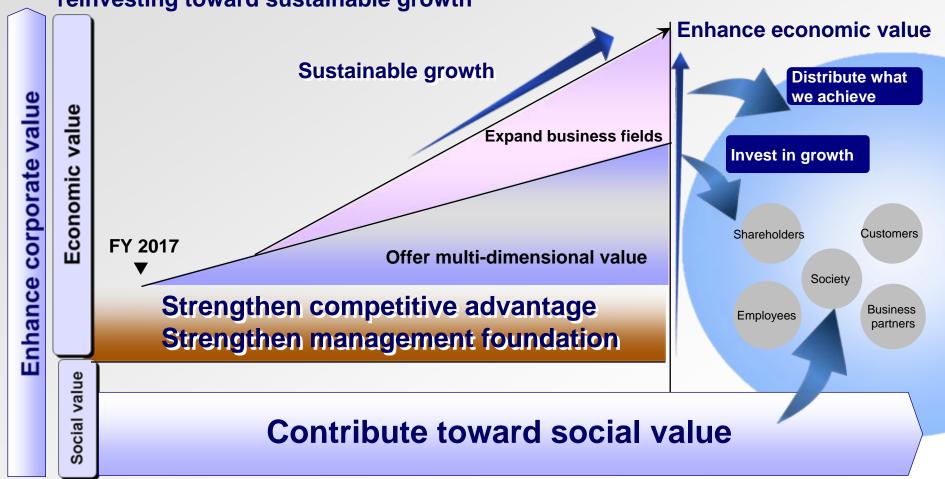
(2) Our desired status in society

A trusted company that grows together with all stakeholders

Mid-term Business Implementation Plan 2020 (1) Overview

Enhancement of corporate value on a mid- to long-term basis and distribution of what we achieve

Distribute to our stakeholders what we have achieved by enhancing corporate value, and meet the mid- to long-term expectations of our stakeholders by reinvesting toward sustainable growth



Mid-term Business Implementation Plan 2020 (1) Overview

Our desired status in business

A company that persists in proposing excellent mobility for customers throughout the world

QUALITY OF TIME AND SPACE

Offer "quality of time and space" in all mobility

Lead the world by taking initiative in proposing "comfort value"

Design
Light & sound
Safety

Air
Human research
Environment

Expand business fields

Offer multi-dimensional value

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Mid-term Business Implementation Plan 2020 (2) Actions toward ensuring effectiveness

2016/4~

Introduce a product business-based organization system for the formulation and implementation of growth strategies

Clarify the roles, responsibilities, and authorities of the officers, and simplify the decision-making processes

■ Review the responsible field of each officer and avoid the appointment of concurrent posts or assistant chiefs, to clarify responsibilities and authorities.

Jan. 2016 Apr. 2016 Number of jobs of an officer (average) 2.7 jobs \Rightarrow 1.2 jobs

Organizations with an assistant chief 13 organizations \Rightarrow 3 organizations

2017/4~

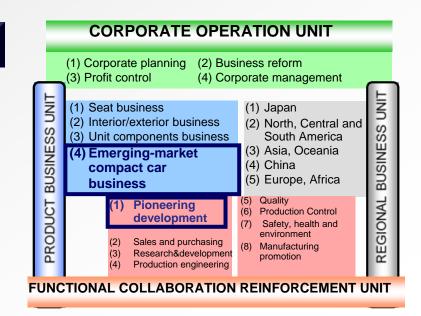
Adjust organizations to environmental changes

Establish the Emerging-market compact car business group

Promote cross-functionally the development, purchasing and manufacturing reform of good and reasonably priced seat and interior/exterior products for compact cars for emerging markets

■ Establish the Pioneering development field

Connect pioneering development based on growth strategies to product business in a speedy and steady manner



Mid-term Business Implementation Plan 2020 (2) Actions toward ensuring effectiveness

2017/4~

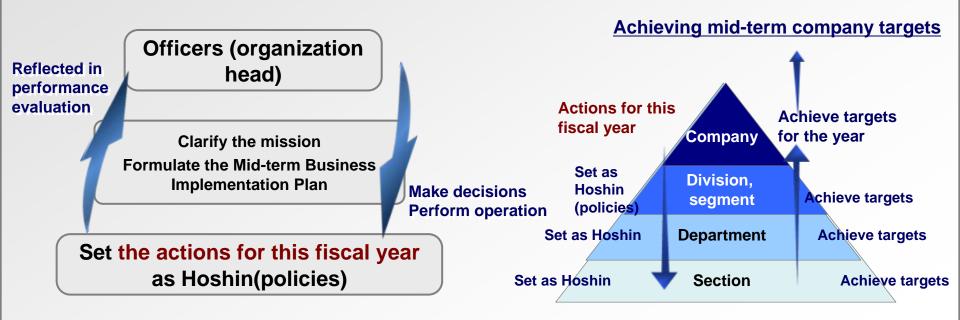
Hoshin(policy)-based management

■ Integrated Hoshin management on a global basis at all levels of region, company, department and section



Ensure the effectiveness of the Mid-term Business Implementation Plan

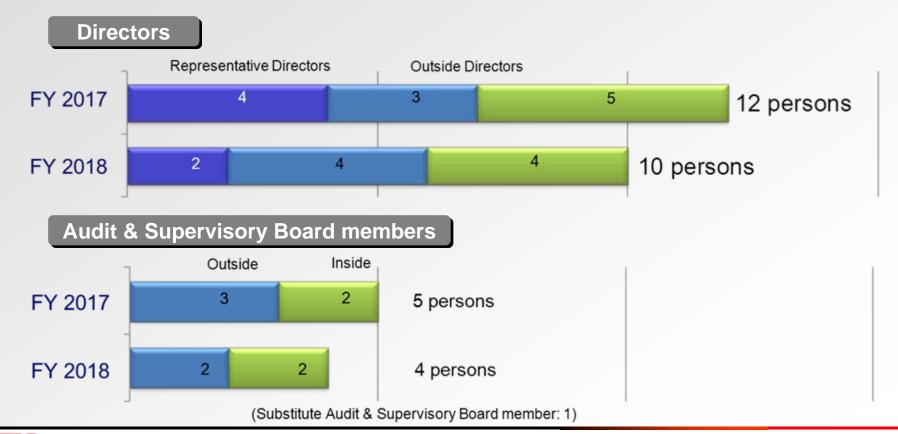
<Relationship between Mid-term Business Implementation Plan and actions (hoshin) for FY 2018>



Mid-term Business Implementation Plan 2020 (2) Actions toward ensuring effectiveness



■ Review the system with the aim of ensuring the effectiveness and objectivity of the Board of Directors, and further expediting decision-making. (From June 2017)



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Framework of the Mid-term Business Implementation Plan 2020

Strengthen competitive advantage

- Develop new technologies and new products toward 2030
- Promote manufacturing innovation toward 2030
- Further enhance basic manufacturing capabilities

Strengthen the management foundation

- Reinforce the profit structure
- Build a resilient business structure
- Develop a global management foundation

Develop new technologies and new products toward 2030

■ Develop capabilities to offer values

[Comfort] Offer, before others, time and space where people can feel comfortable

[Safety] Offer safe and secure mobile spaces that are ahead of the times

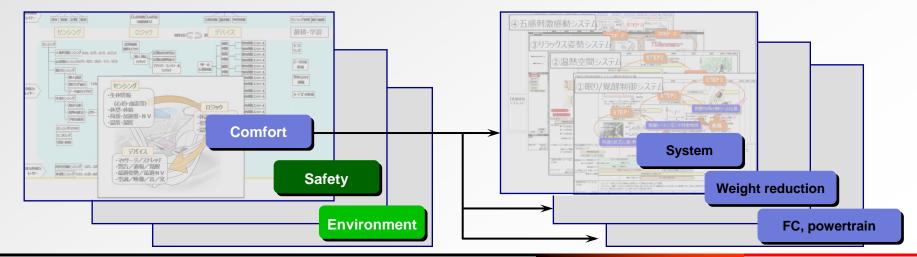
[Environment] Offer mobile spaces that are friendly to the natural environment

Actions for FY 2017

Clarify the technologies that we should acquire

☐ Formulate value graphs

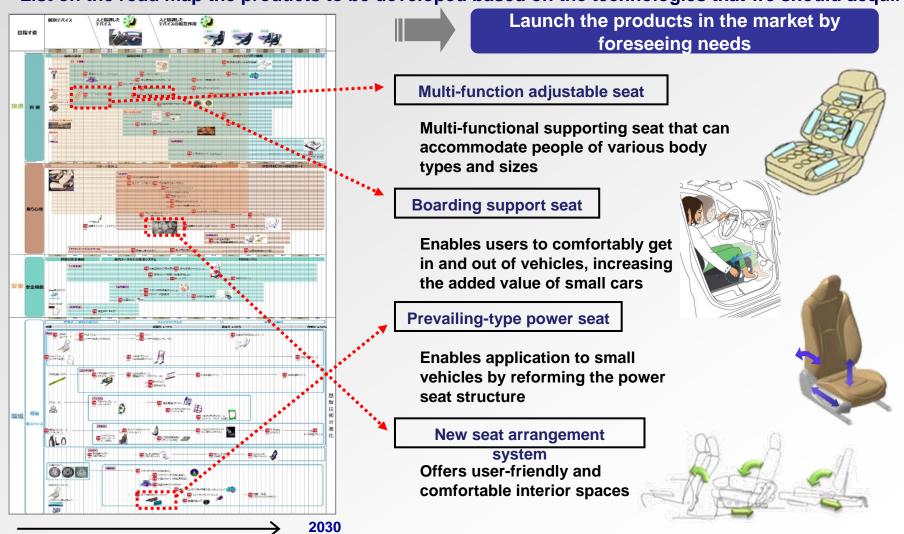
☐ Formulate a roadmap for each development theme



Develop new technologies and new products toward 2030

[Comfort]

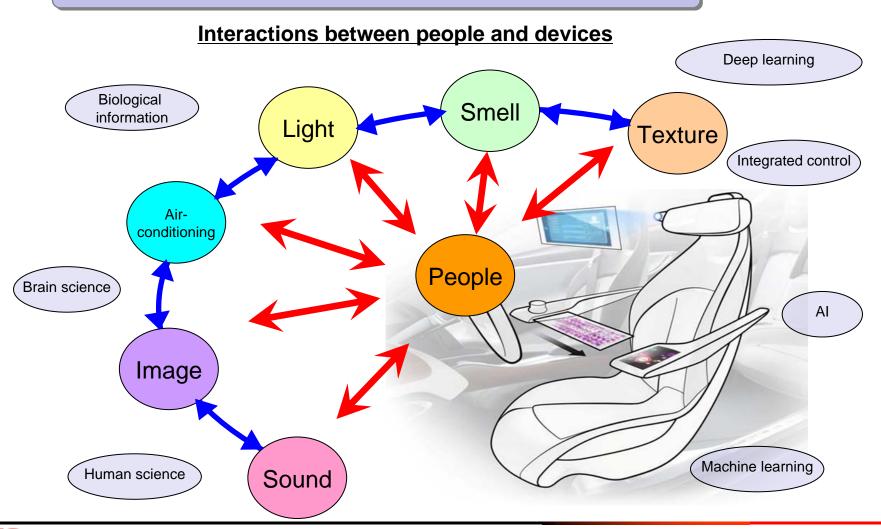
■ List on the road map the products to be developed based on the technologies that we should acquire



Develop new technologies and new products toward 2030

[Comfort]

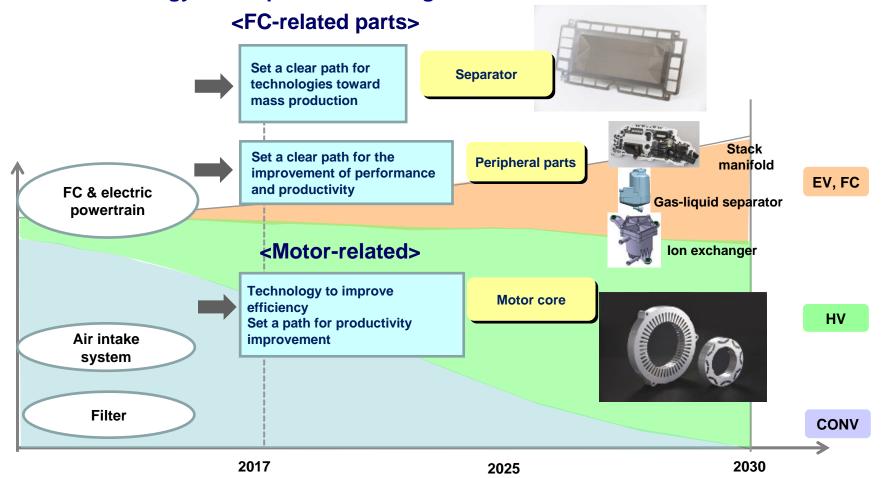
Aspired status of mobile spaces: Pursuit of human comfort



Develop new technologies and new products toward 2030

[Environment]

- Set a path for the development and product application of technologies for next-generation vehicles
- Start technology development for next-generation vehicles



Promote manufacturing innovation toward 2030

■ Develop capabilities to offer values

[Affection] Offer customers "what they want" and "the joy of creation"

[Trust] Offer reliable products with sophisticated manufacturing

[Safety] Offer safety by promoting simple manufacturing to enable prediction of risks

Actions for FY 2017

Formulate an action plan for building a next-generation production system

Digital engineering
(Improve the efficiency of production and manufacturing preparation)

Next-generation production system

Next-generation line development (Process innovation)

TB Industry 4.0 (Establish the foundation of the production network)

FY 2018 FY 2019 FY 2021

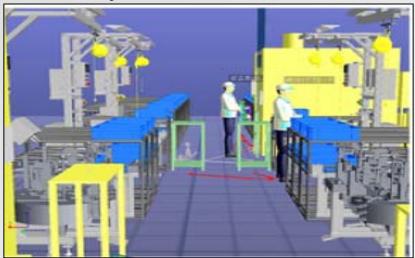
Build the foundation for introducing a next-generation production system

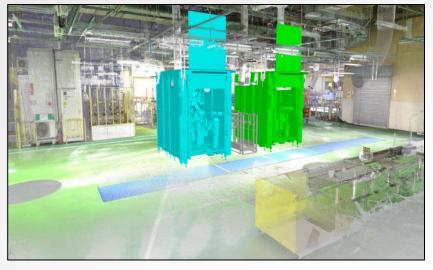
Trial with model lines

Mounting at a model plant

Promote manufacturing innovation toward 2030

- Improve the efficiency of production and manufacturing preparation by employing digital engineering
 - □ Develop a foundation for the evaluation of process arrangement and layout (being promoted)





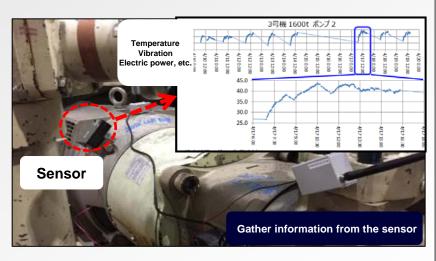
Digitally conduct advance evaluation of process arrangement and work behavior

Virtually check the feasibility of layout using VR

Promote manufacturing innovation toward 2030

- **■** Establish the foundation of a production network
 - ☐ Utilize on-site information to enable information sharing and quick decision making (verification trial started)





Visualize the production line status in real time

Gather equipment information to utilize for diagnostic maintenance

Further enhance basic manufacturing capabilities

Strengthen our R&D capabilities

Aspired status for 2020

Globally develop products that are good, reasonably priced and attractive

Actions

Advance our technological development capabilities by establishing new development processes

Progress

Improving drawing completeness

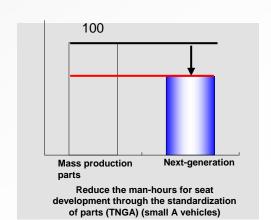
- Standardization of design processes
 - ☐ Preparing design navigation/guide (completed for seat [resin design], interior [ceilings, carpets])
- Standardization of parts (TNGA)
 - □ Completed standardization of target parts (total 38 items)

Enhancing basic strengths (human resources development, workplace capability improvement)

- Preparing a skill map, reviewing educational programs
 - ☐ Examining, revising, or eliminating contents of educational programs for new employees



Improved CAD desk environment model using design navigation and guide



Further enhance basic manufacturing capabilities Strengthen our R&D capabilities

Aspired status for 2020

Establishment of a global optimal development system



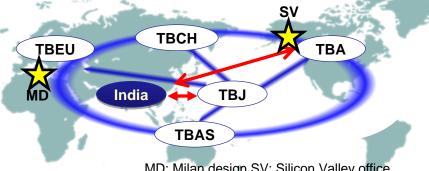
Progress

Develop uniqueness and complementary relations

Utilize Global 4 sites + Milan design + Silicon Valley Office

Utilize external capabilities on a global basis

Shared use of two Indian development trust companies started



MD: Milan design SV: Silicon Valley office

Globally complement excess or shortage of resources

Aspired status for 2020

Establish development technologies toward the realization of QUALITY OF TIME AND SPACE

Progress

Formulate the initiative of TB MBD (Model Base Development)



Further enhance basic manufacturing capabilities

Strengthen our production engineering

Aspired status for 2020

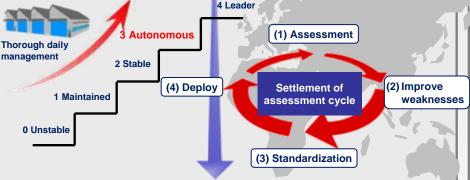
Achieve the "autonomous" level, a basic plant requirement, at all plants

Standardize all processes/Improve quality and productivity by 30%

Actions

Globally implement and establish the basic plant requirements to strengthen workplace competency

Continuously advance to higher ranks



Improve quality and productivity by 30% through standardization of processes

- (1) Assessment
- (2) Formulate a standardization implementation plan
- (3) Reflect in processes
- (4) Check the standardization level of processes



FY 2017 status of achievement

Plant basic requirements assessment

■ Rate of assessment implemented: 90% completed

- **Process assessment**
- Regularization rate of process standards: 95% completed (203 completed/Total 214)
- Rate of assessment implemented: 30% completed

Establishment of a global activity organization system completed

Further enhance basic manufacturing capabilities

Strengthen our production engineering

Accelerate production engineering development, to solidify our footing and secure a competitive advantage for the future

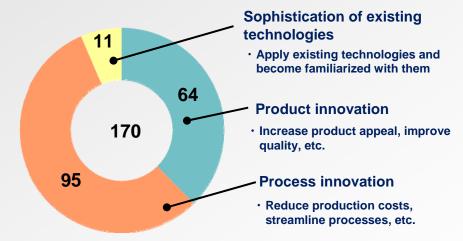
Steps toward 2020

Step1
Set a clear path toward mass production (80% compared to the plan)

Step2

Aim to start the mass production of all production engineering items by 2020

Details of production engineering development items



Progress

■ Introduce automatic sewing of seat covers



Case



Reinforce the profit structure

Target for 2020

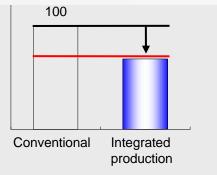
Build a foundation to become a world leading seat system supplier by maximizing synergy effects

Actions

Complete integration of the mechanical seat frame component businesses to "Make Good Seats"

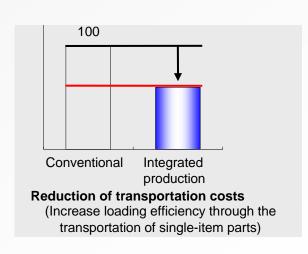
Progress

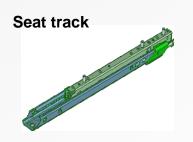
Integrated production from the assembly of seat tracks and lower arms to seat assembly (Japan)

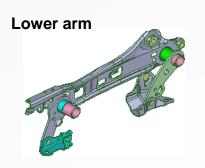


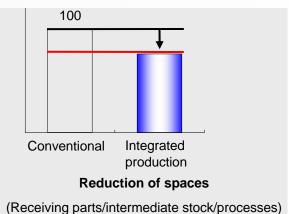
Reduction of intermediate stock

(Eliminate intermediate assembly stock)





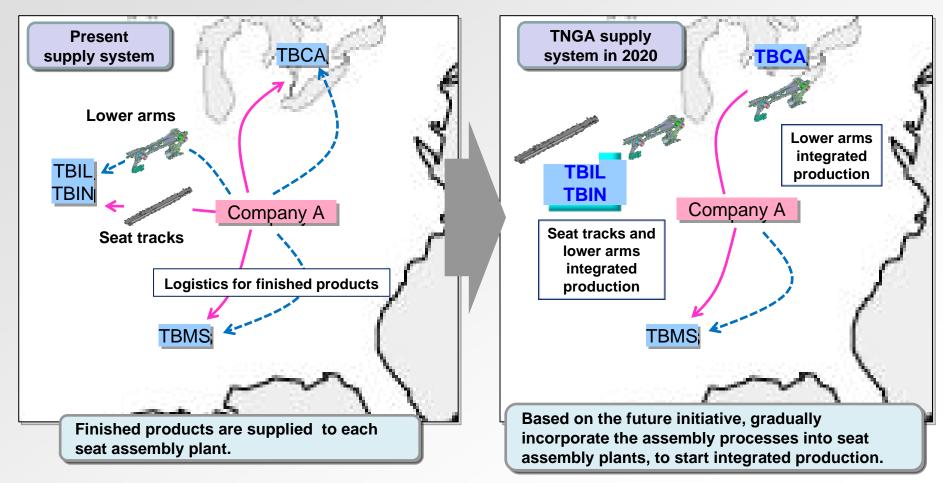




Reinforce the profit structure

Progress Reorganization of the global optimal development system (North America)

■ Start reorganization based on the integrated production initiative for the assembly of seat tracks and lower arms



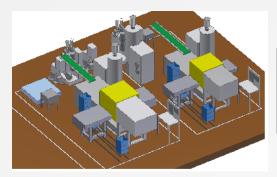
Reinforce the profit structure

Progress

Improve cost competitiveness by starting the internal production of seat functional devices

■ Approach for motor with gears

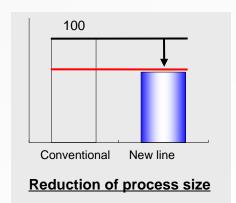
Combine TB's precision molding technology and existing molding know-how



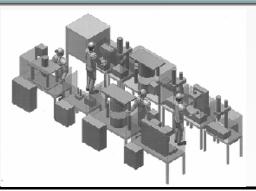
- Precision mold processing
- High cycle
- Precision molding technology



Realize a competitive assembly line with minimum investment

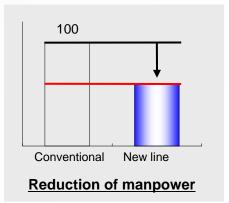


Conventional assembly process



- Compact
- Space-reducing
- Autonomous operation





Develop a global management foundation

Develop a management information infrastructure

Aspired status for 2020

Enhance business management capability by increasing operation efficiency and expediting decision making

Actions

Promptly share, analyze and respond to global financial and non-financial management information

Collect

Progress Business management system (under development) Financial information (KPI) Share Share Non-financial information (KPI) Share

Management

Workplace

Global management infrastructure development plan

- ∃FY 2018
 - Financial and non-financial KPI trial operation start
 - Establish global standard specifications of ERP (SAP)
 - SAP operation start at the first base Shin San Shing (Taiwan)

☐ Aim to achieve 90% coverage of consolidated sales by 2020 (approx. 50 companies)

Collect

Develop a global management foundation

Create a lively work environment where diverse people can fully demonstrate their abilities

Develop and implement a new global HRM* architecture

* HRM: Human Resources Management

Systematic human resource development through global common "grading, evaluation, and training"

Expand human resources platforms

	Certified qualifications of global leaders		2018/4 ~		
	Before	2017/4	2016/4		
Target	G2 and above (Equivalent to V.P, General Manager)	G3 and above (Equivalent to Senior Manager)	Common human resources platform at present (G3 and above)		
Human resources belonging to overseas companies	43 persons	110 persons	Target expanded Japanese affiliates TBJ Americas China ASEAN Europe		

Basic design of human resources system



Scheduled to take effect in April 2018

- Establish a hybrid-type human resources system by combining the axis of global standard "jobs" and the axis of human resources development-oriented "functions"
- Respect diverse abilities (management, professional, etc.) and working styles (global, specific area, etc.), and develop career paths that allow employees to choose how they contribute to the company

Develop a global management foundation

Create a lively work environment where diverse people can fully demonstrate their abilities

Birds-eye view of the "vibrant workstyle reform"

Commitment by top management and executives (seriousness of the Company)

"Vibrant workstyle reform" Core part of the activity

Review work and improve workstyle

Effective use of IT systems

- Establish a Wi-Fi environment
- Use Skype for Business
- Use i-Phones and mobile phones

Office reform

Develop an office environment that will lead to improved intellectual productivity

(Expand range)

From FY 2018

Enhance human

resources systems

FY 2017

By streamlining and standardizing decision-making processes, make proper and efficient decisions in a timely manner, thereby minimizing reworking

Promote improvement and human resources

dialogues between supervisors and subordinates

	P			D	C·A	
Company-wide level		[Strategy] Set the overall direction	→ [Planning] Specific planning based on strategy	[Do] Thorough implementation of the plan	Monit	
Workplace	Supervisor	Clarify and provide the subordinate with an image of work output (for what, by when, how far), taking into consideration the abilities and development of the subordinate	-	-	Lead and help complete the work (give advice, observe, sometimes reprimand) Recognition (praise, reward	
level	Subordinate	-	Prepare work plan Agreement with supervisor	Promote the plan while reporting, contacting, and consulting with the supervisor as necessary		Sense of achievement, fulfillment

development through daily high-quality instructions and

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Mid-term Business Implementation Plan (4) Updating the mid-term profit plan

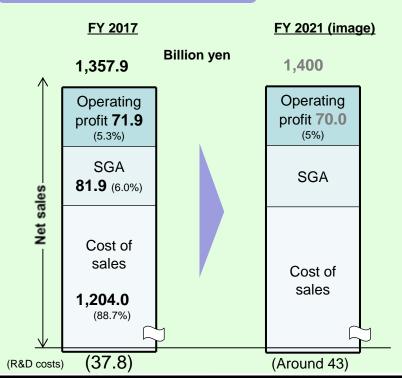
Financial target for 2020

	FY 2017 (results)		
Operating profit ratio	5.3%		
Equity ratio	33.3%		
ROE	21.2%		
Dividend ratio	20.5%		

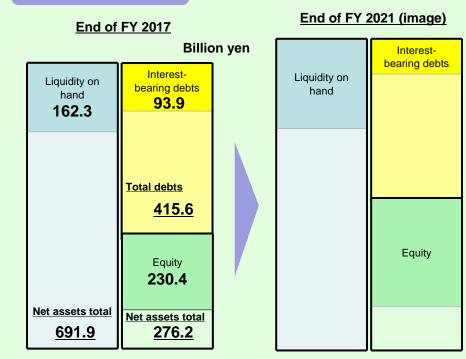


[Prospect for FY 2018]
4.6%
15.5%
24.4%

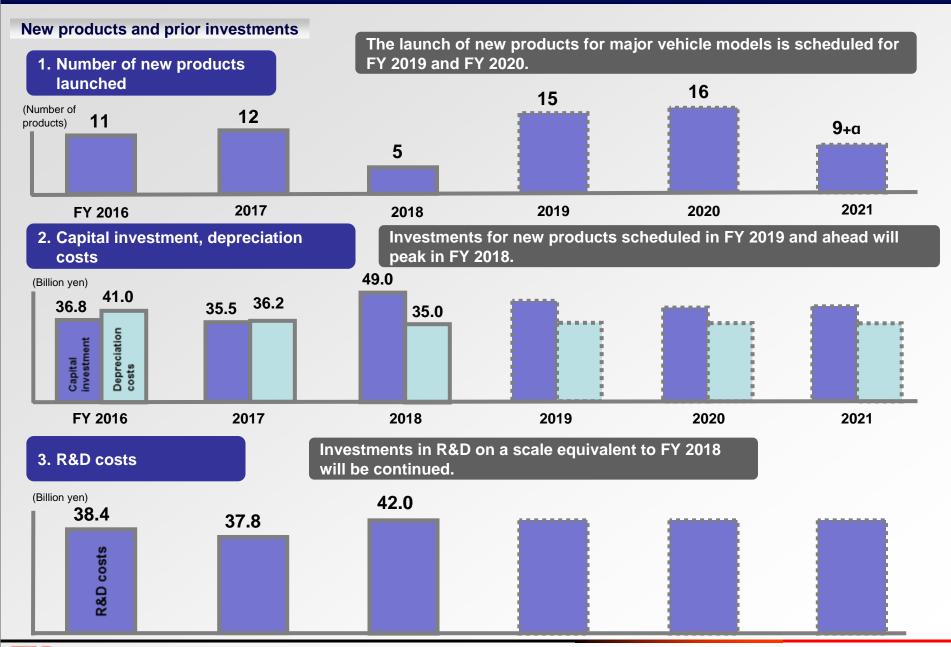
1. Profit & Loss Statement



2. Balance sheet

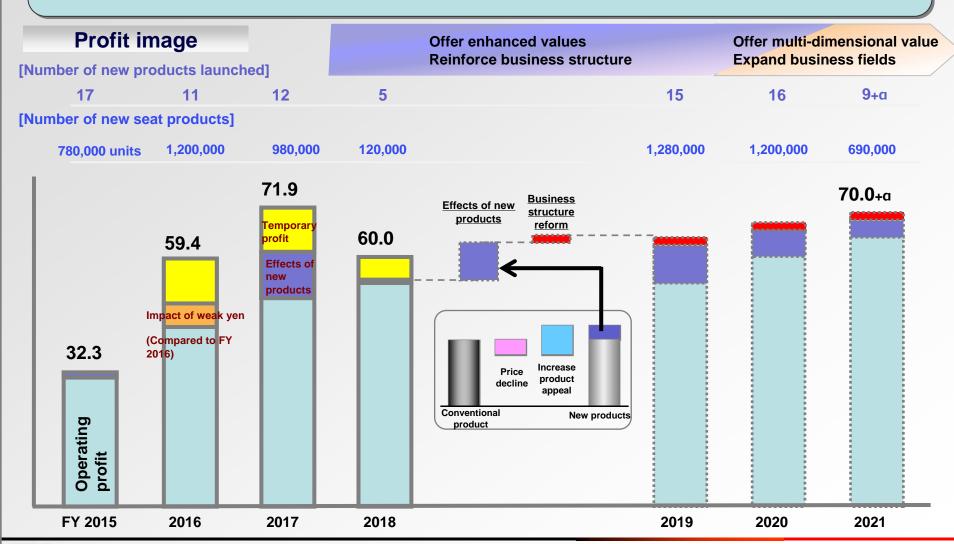


Mid-term Business Implementation Plan (4) Updating the mid-term profit plan



Mid-term Business Implementation Plan (4) Updating the mid-term profit plan

- The basic profit-earning capacity improved from around 30 billion yen to 60 billion yen.
- FY 2018 is a year before the launch of the new products. Promote prior investments and development for growth strategies.
- Starting from FY 2019, the profit level will improve due to the new product launches and business structure reform.





Toward sustainable growth



TOYOTA BOSHOKU

<Disclaimer>

The forecasts relating to future business performance provided in this report are estimates made by the Company based on the information available at the time of reporting, and therefore involve risks and uncertainties.

Accordingly, actual results may differ from the forecasts due to various factors.